

Install cylinder gasket, knock pin

* Use new cylinder gasket

Align piston ring gap with piston ring stopper arm

FRONT CYLINDER INSTALLATION

Apply recommended engine oil to piston and piston rings and while pushing piston rings inward push into cylinder

* Take care not to get piston rings stuck in cylinder
* Do not install in cylinder if piston rings are riding on piston ring stopper

Install cylinder nut

Torque: 2.3-2.7 Kg-m

* Turn nut 2-3 times, and tighten in the opposite angle

Install cable pulley spacer into RC valve shaft and tighten nut together with washer

Torque: 0.8-1.0 Kg-m

* Align cable pulley with RC valve shafts flat surface and install

* Beware nut is left hand thread

