

Installation

Set RC valve into cylinder

* Beware of installation direction

Align shaft wide shoulder with valve wide gap, and install with collar

Install new dust seal

* Take care with "F" and "R" marks "F" mark is for front cylinder. "R" marks is for rear cylinder

* The pinch bolts are specially for the guide base, so use special bolts

CYLINDER, PISTON INSTALLATION

Piston Ring Installation

Install piston rings into piston

* Always install piston ring "N" and "R" mark facing upwards

* The respective top, second rings are special to the piston.

* When replacing piston rings, replace with the same makers parts as a set.

Piston Installation

Apply recommended engine oil to conrod small end bearing and piston, then install

put piston pin in piston and install

* Always face "IN" mark to the intake side

Install new piston pin clip

* When installing rear cylinder piston, ensure clip does not fall inside crank
* Do not align clip gap with piston should

