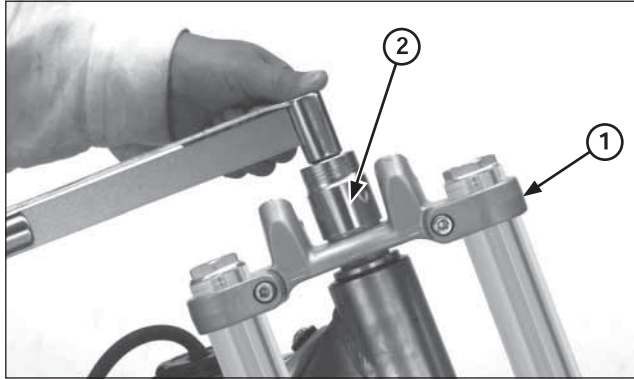




Turn the steering stem lock-to-lock 5 times to seat the bearings and retighten the adjusting nut to the specified torque.

**Torque: 5 N•m (0.5 kgf•m, 3.7 lbf•ft)**



(1) TOP BRIDGE  
(2) STEM NUT

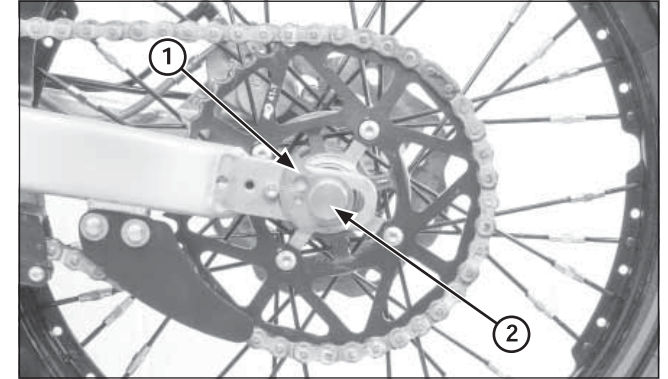
Apply grease to the stem nut threads and seating surfaces. Install the top bridge, washer and stem nut. Temporarily install both fork legs. Apply grease to the top bridge pinch bolts threads and seating surfaces. Install and tighten the top bridge pinch bolts to the specified torque.

**Torque: 21 N•m (2.1 kgf•m, 15.4 lbf•ft)**

Tighten the stem nut to the specified torque.

**Torque: 99 N•m (10 kgf•m, 65 lbf•ft)**

Recheck the steering stem adjustment before installing the removed parts.



(1) ADJUSTER  
(2) AXLE

## Rear Wheel

### Removal

Raise the rear wheel off the ground and support it with a block or maintenance stand under the engine.

Remove the following:

- Rear axle protectors.
- Axle nut and drive chain adjuster
- Drive chain
- Axle, drive chain adjuster and rear wheel

Do not depress the brake pedal after the rear wheel is removed.

The caliper pistons will move and make reassembly difficult.

### Disassembly/Assembly

#### **WARNING**

A contaminated brake disc or pad reduces stopping power, and can cause a serious injury or death.

Discard contaminated pads and clean a contaminated disc with a high quality brake degreasing agent.