

CRANKSHAFT/PISTON/CYLINDER

Cross reference the main journal and bearing support codes to determine the replacement bearing color code.

MAIN JOURNAL BEARING SELECTION TABLE:

			BEARING SUPPORT I.D.CODE		
			A	B	C
			34.000 – 34.006 mm (1.3386 – 1.3388 in)	34.006 – 34.012 mm (1.3388 – 1.3391 in)	34.012 – 34.018 mm (1.3391 – 1.3393 in)
MAIN JOURNAL O.D. CODE	1	30.999 – 31.005 mm (1.2204 – 1.2207 in)	Pink	Yellow	Green
	2	30.993 – 30.999 mm (1.2202 – 1.2204 in)	Yellow	Green	Brown
	3	30.987 – 30.993 mm (1.2200 – 1.2202 in)	Green	Brown	Black

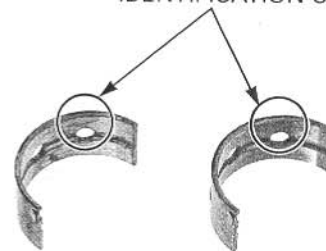
BEARING THICKNESS:

Black: Thickest
Brown:
Green: ↓
Yellow:
Pink: Thinnest

NOTICE

After selecting new bearings, recheck the clearance with a plastigauge. Incorrect clearance can cause severe engine damage.

IDENTIFICATION COLOR



BEARING INSTALLATION

Clean the bearing outer surfaces and crankcase bearing supports.
Install the main journal bearing inserts onto the crankcase bearing supports, aligning each tabs with each grooves.

