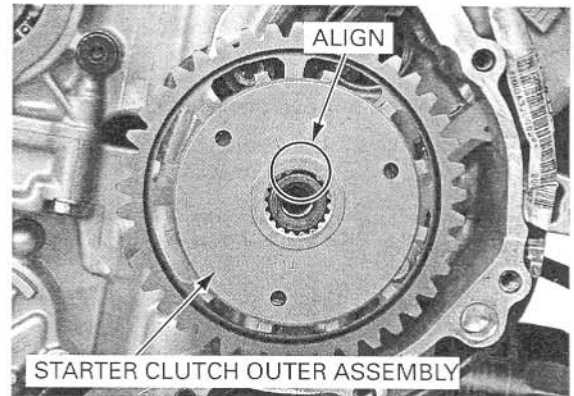


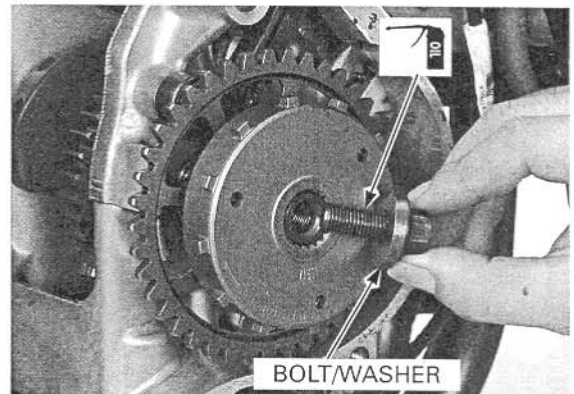
## CLUTCH/STARTER CLUTCH/GEARSHIFT LINKAGE

Install the starter clutch outer assembly into the crankshaft while aligning the tab of the crankshaft with the wide groove of the starter clutch assembly.



Apply oil to the starter clutch outer special bolt threads and seating surface.

Install the washer and starter clutch outer special bolt.



Temporarily install the following:

- Oil pump drive gear guide
- Oil pump drive gear
- Clutch outer
- Clutch outer guide
- Clutch outer needle bearing

*Be careful not to drop the gear holder into the crankcase.*

Attach the gear holder between the primary drive gear and driven gear.

**TOOL:**

**Gear holder, M2.5**                      07724-0010100

Tighten the starter clutch special bolt to the specified torque.

**TORQUE: 74 N·m (7.5 kgf·m, 54 lbf·ft)**

Remove the temporarily installed parts.

Install the starter reduction gear into the crankcase.

Install the clutch (page 10-13).

