

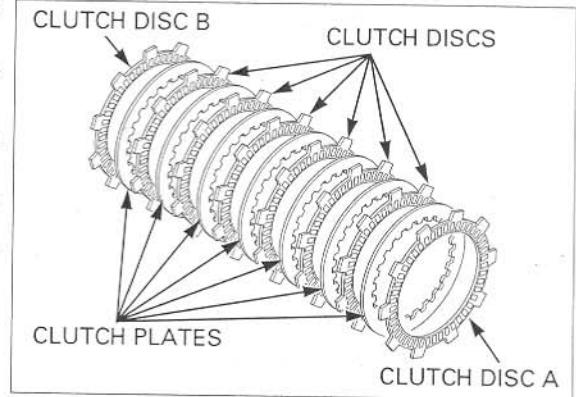
## CLUTCH/STARTER CLUTCH/GEARSHIFT LINKAGE

Coat the clutch discs and plates with clean engine oil.

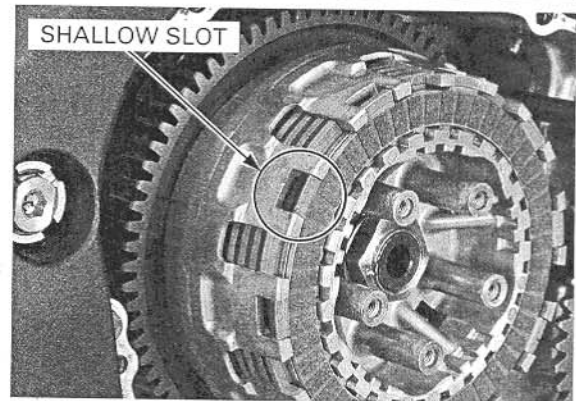
Install the clutch disc B (larger I.D. disc) into the clutch outer.

Stack the six clutch discs, seven plates and clutch disc A alternately.

- Clutch disc A has dark specks on the pads and green paint on the tab.
- Clutch disc B has a larger I.D. than the other discs.

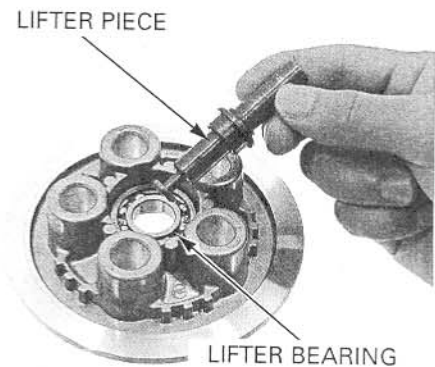


Install the tabs of outside clutch disc A into the shallow slots of the clutch outer.



Install the lifter bearing into the pressure plate.

Install the clutch lifter piece into the lifter bearing.



Install the pressure plate.

Install the clutch springs and spring bolts.

Tighten the bolts to the specified torque in a criss-cross pattern in two to three steps.

**TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)**

