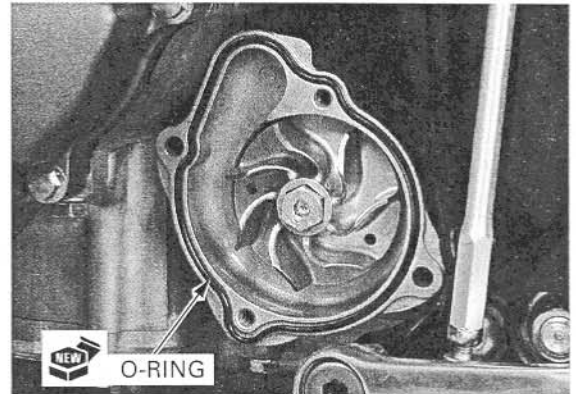


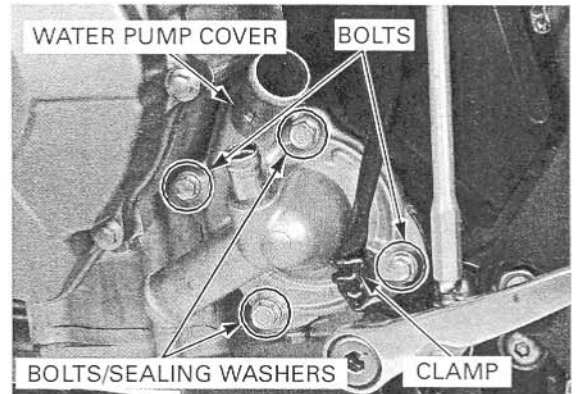
Install a new O-ring into the groove in the water pump body.



Install the water pump cover, new two sealing washers with two flange bolts and two SH bolts, clamp. Tighten the flange bolts to the specified torque.

**TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)**

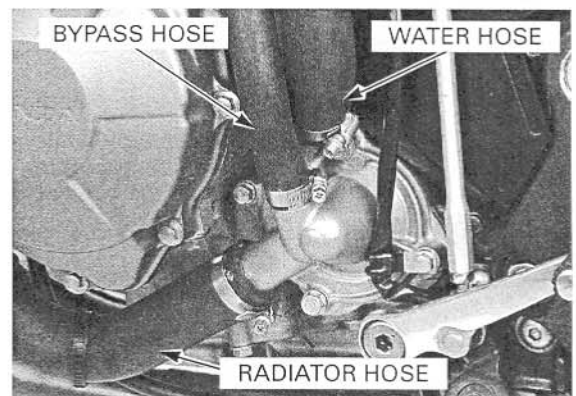
Tighten the two SH bolts securely.



Connect the radiator hose, water hose and bypass hose, then tighten the clamp screws.

Fill the system with the recommended coolant (page 7-6).

Install the lower cowls (page 3-6).



## RADIATOR RESERVE TANK

### REMOVAL

Remove the following:

- Lower cowls (page 3-6)
- Middle cowls (page 3-7)

Disconnect the siphon hose and drain the coolant from the reserve tank.

Remove the bolt and radiator reserve tank.

