

Requisite Service

- Right crankcase cover removal (page 9-2)

Procedure		Q'ty	Remarks
(1)	Clutch lifter plate bolt	4	
(2)	Clutch lifter plate	1	
(3)	Clutch lifter rod	1	
(4)	Stopper ring	1	
(5)	Radial ball bearing (16001)	1	
(6)	Clutch spring	1	
(7)	Clutch center lock nut	1	Refer to page 9-6 for removal.
(8)	Cone washer	1	
(9)	Clutch center	1	
(10)	Judder spring	1	
(11)	Spring seat	1	
(12)	Clutch disc (larger I.D.)	1	
(13)	Clutch disc (smaller I.D.)	8	
(14)	Clutch plate	8	
(15)	Clutch pressure plate	1	
(16)	Thrust washer	1	
(17)	Clutch outer guide	1	Refer to page 9-6 for removal.
(18)	Clutch outer	1	
(19)	Needle bearing	1	Refer to page 9-7 for replacement.