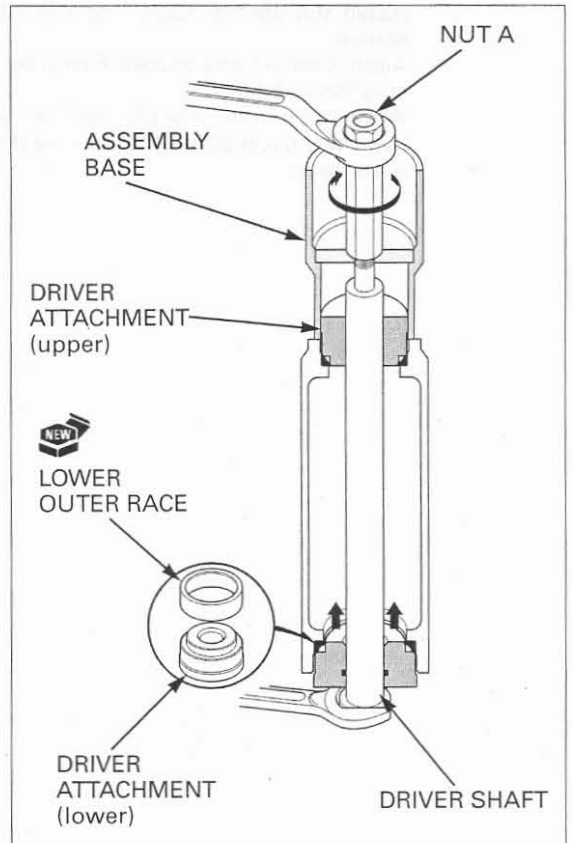


Remove any burrs from the outer race installation surface of the steering head.

*Note the installation direction of the assembly base; the small I.D. side facing the upper attachment.*

Install a new lower outer race with the special tools as shown. Hold the driver shaft with a wrench and turn the nut A gradually until lower outer race is fully seated.



**OUTER RACE REPLACEMENT (U.S.A. only)**

Replace the steering head bearing outer races using the special tools listed below.

**TOOLS:**

- Main bearing driver attachment 07946-ME90200
- Fork seal driver weight 07947-KA50100
- Oil seal driver 07965-MA60000
- Installer shaft 07VMF-KZ30200
- Installer attachment A 07VMF-MAT0100
- Installer attachment B 07VMF-MAT0200
- Remover attachment E 07AMF-MELA100
- Remover attachment F 07AMF-MELA200

Install the special tools into the steering head as shown.

Align remover attachment E with the grooves in the steering head.

While holding the installer shaft with a wrench, turn the upper nut gradually to remove the upper bearing outer race.

