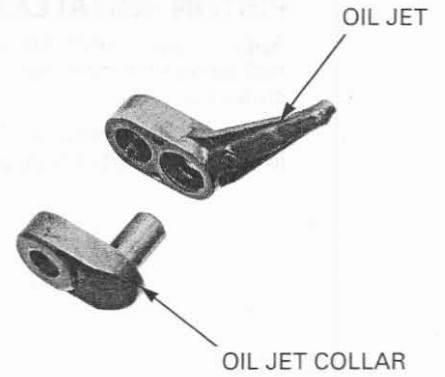


Install the oil jet collar onto the oil jet.

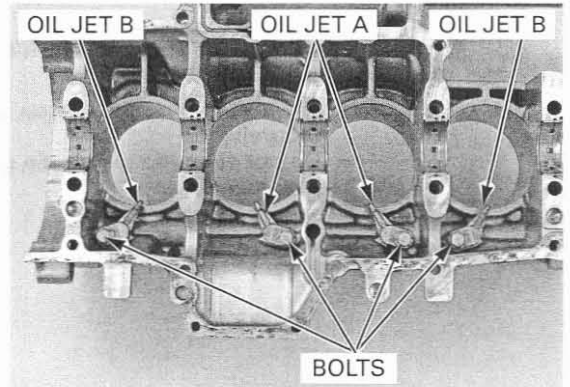


The piston oil jet has identification marks (A or B) on the body.

Install the oil jet A into the No.2 and 3 cylinder, and the oil jet B into the No.1 and 4 cylinder as shown.

Apply a locking agent to the piston oil jet mounting bolt threads.

Install and tighten the piston oil jet mounting bolts.



PISTON ASSEMBLY

Clean the piston ring grooves thoroughly and install the piston rings.

- Apply oil to the piston rings.
- Avoid piston and piston ring damage during installation.
- Install the piston rings with the marking (R: top ring, RN: second ring) facing up.
- Do not mix the top and second rings; top ring is narrower than the second ring in width.
- To install the oil ring, install the spacer first, then install the side rails.

Stagger the piston ring end gaps 120° apart from each other.

Stagger the side rail end gaps as shown.

After installation, the rings should rotate freely in the ring groove.

