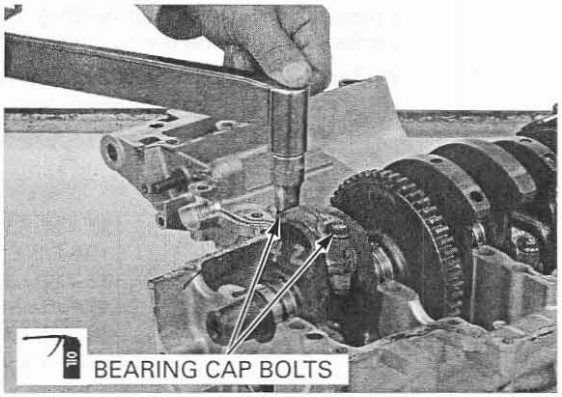
Carefully install the connecting rod bearing caps, aligning the dowel pins with the holes in the connecting rods.

Use the removed connecting rod bolts when checking the oil clearance.

Apply oil to the connecting rod bearing cap bolt threads and seating surfaces and install the bolts. Tighten the bolts in two or three steps alternately, then tighten the bolts to the specified torque.

TORQUE: 14 N·m (1.4 kgf·m, 10 lbf·ft)

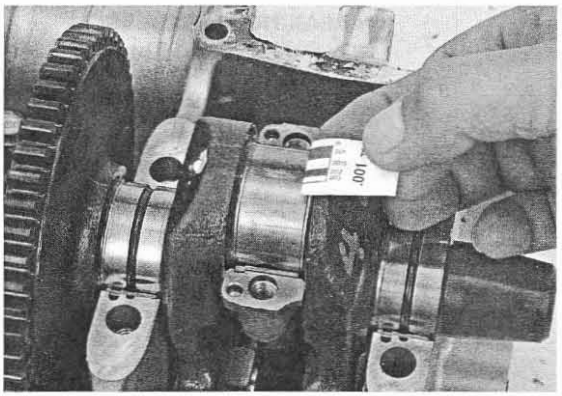
Further tighten the connecting rod bearing cap bolts 90 degrees.



Remove the bearing caps and measure the compressed plastigauge at its widest point on the crankpin to determine the oil clearance.

SERVICE LIMIT: 0.06 mm (0.002 in)

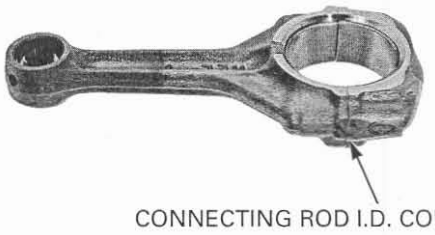
If the oil clearance exceeds the service limit, select the correct replacement bearings.



BEARING SELECTION

Numbers (1 or 2) on the connecting rods are the codes for the connecting rod I.D.

Record the connecting rod I.D. code number (1 or 2) or measure the I.D. with the connecting rod bearing cap installed without bearing inserts.



Letters (A or B) on the crankweight are the codes for the crankpin O.D.s from left to right.

If you are replacing the crankshaft, record the corresponding crankpin O.D. code letter (A or B).

If you are reusing the crankshaft, measure the crankpin O.D. with a micrometer.