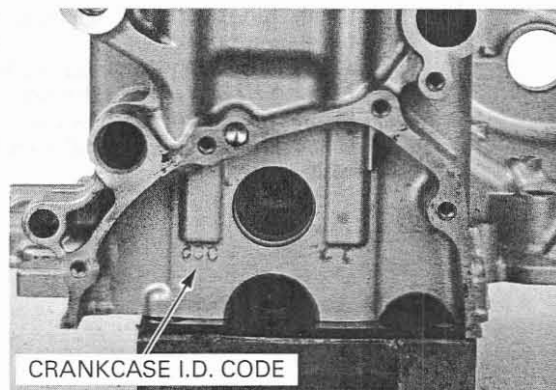


BEARING SELECTION

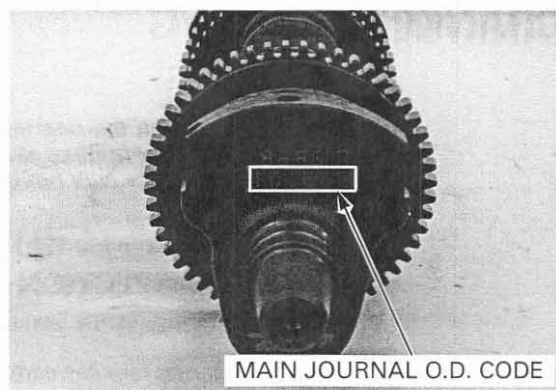
Letters (A, B or C) on the left side of upper crankcase are the codes for the bearing support I.D.s from left to right.

Record the crankcase bearing support I.D. code letters from the pad on the left side of the upper crankcase as shown.



Numbers (1, 2 or 3) on the crank weight are the codes for the main journal O.D.s from left to right.

Record the corresponding main journal O.D. code numbers from the crank weight.



Cross reference the main journal and bearing support codes to determine the replacement bearing color code.

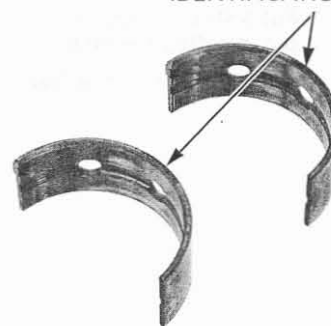
MAIN JOURNAL BEARING SELECTION TABLE:

			BEARING SUPPORT I.D.CODE		
			A	B	C
			37.000 – 37.006 mm (1.4567 – 1.4569 in)	37.006 – 37.012 mm (1.4569 – 1.4572 in)	37.012 – 37.018 mm (1.4572 – 1.4574 in)
MAIN JOURNAL O.D. CODE	1	34.000 – 34.006 mm (1.3386 – 1.3388 in)	Red	Pink	Yellow
	2	33.994 – 34.000 mm (1.3383 – 1.3386 in)	Pink	Yellow	Green
	3	33.988 – 33.994 mm (1.3381 – 1.3383 in)	Yellow	Green	Brown

BEARING THICKNESS:

Brown: Thickest
 Green: ↓
 Yellow: ↓
 Pink: ↓
 Red: Thinnest

IDENTIFICATION COLOR



NOTICE

After selecting new bearings, recheck the clearance with a plastigauge. Incorrect clearance can cause severe engine damage.