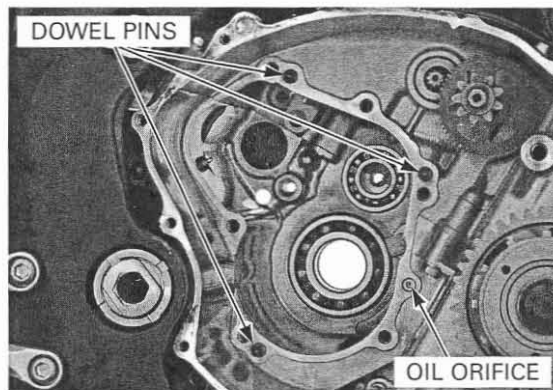


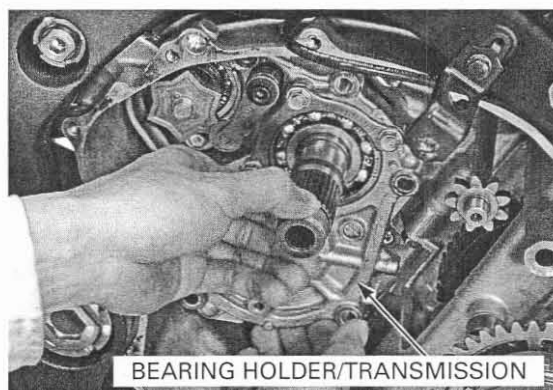
**INSTALLATION**

Install the oil orifice with its small I.D. side facing in.  
Install the dowel pins.



Turn the shift drum while turning the mainshaft, position the transmission into neutral.

Install the bearing holder/transmission assembly into the crankcase.



Install and tighten the bearing holder mounting bolts to the specified torque.

**TORQUE: 29 N·m (3.0 kgf·m, 22 lbf·ft)**

Install the following:

- Drive sprocket (page 12-9)
- Clutch (page 10-16)
- Right crankcase cover (page 10-34)

