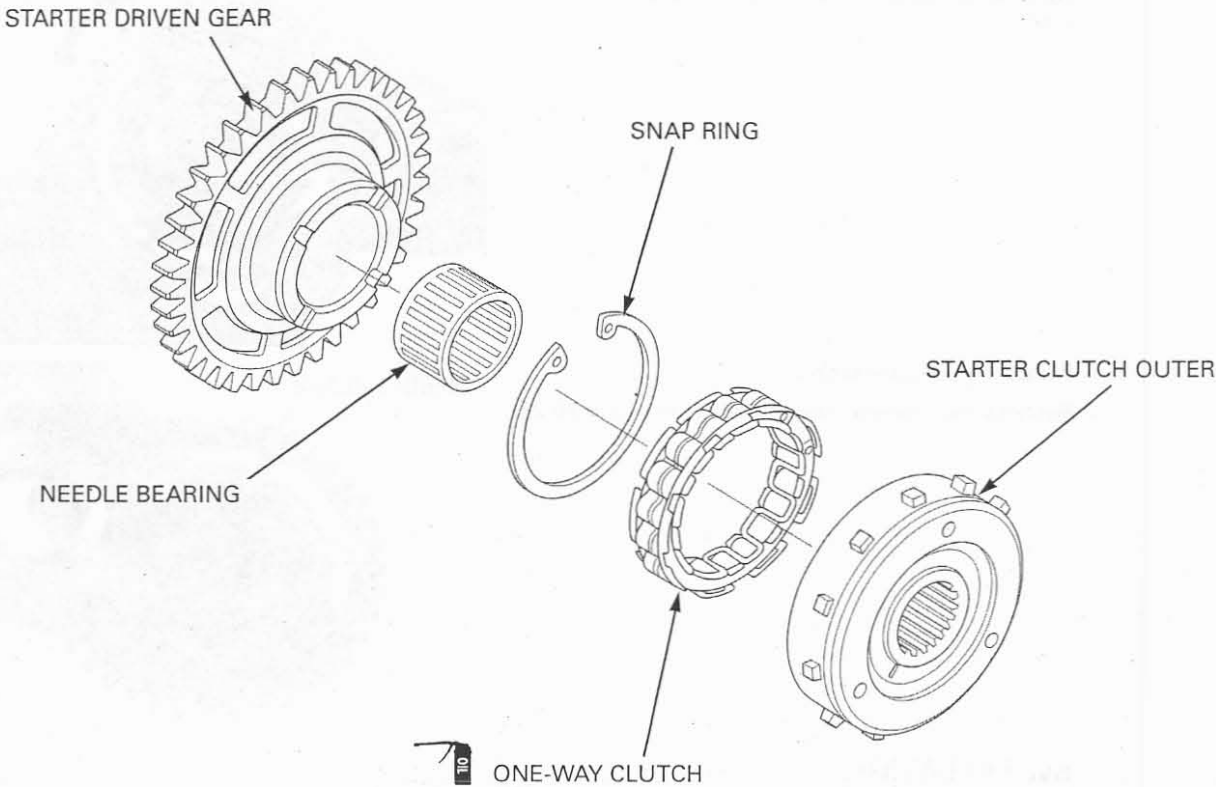
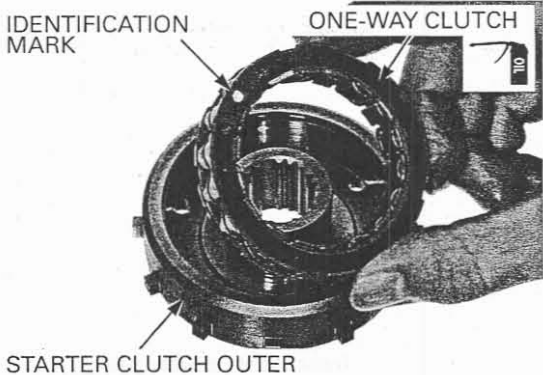


ASSEMBLY



Apply oil to the one-way clutch. Install the one-way clutch into the starter clutch outer with its identification mark (white paint) facing out.



Install the snap ring into the starter clutch outer groove securely.

