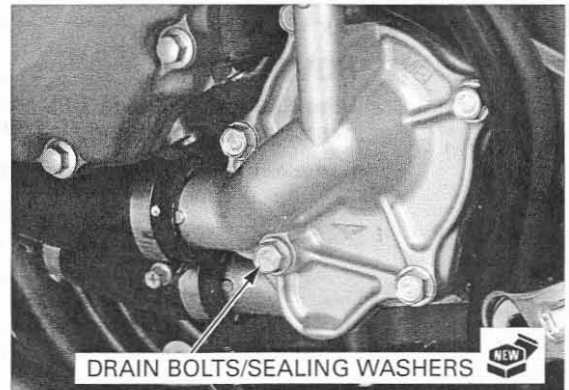


Remove the drain bolt on the water pump cover and drain the system coolant.

Reinstall the drain bolts with new sealing washers. Tighten the water pump drain bolt to the specified torque.

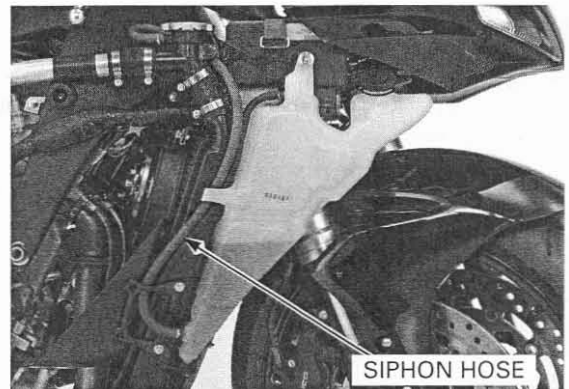
**TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)**



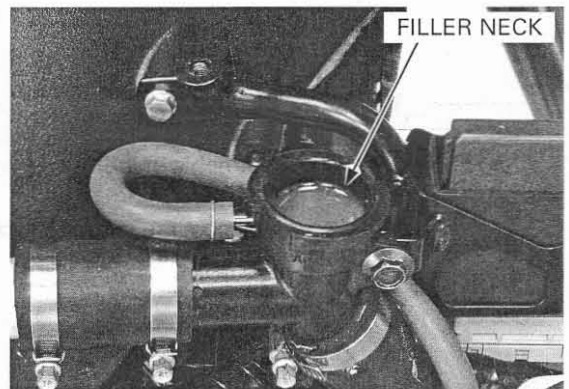
Disconnect the siphon hose from the radiator.

Drain the reserve tank coolant. Empty the coolant and rinse the inside of the reserve tank with water.

Connect the radiator siphon hose.



Fill the system with the recommended coolant through the filler opening up to filler neck.



Remove the radiator reserve tank cap and fill the reserve tank to the upper level line.

Bleed air from the system as follows:

1. Shift the transmission into neutral. Start the engine and let it idle for 2 – 3 minutes.
2. Snap the throttle three to four times to bleed air from the system.
3. Stop the engine and add coolant up to the proper level if necessary. Reinstall the radiator cap.
4. Check the level of coolant in the reserve tank and fill to the upper level if it is low.

Install the radiator reserve tank cap.

Install the under cowls/middle cowls (page 3-7).

