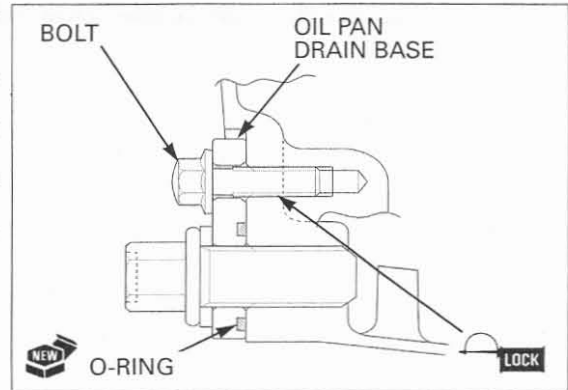


LUBRICATION SYSTEM

If the oil pan drain base is removed, install the following:

- Install a new O-ring into the oil pan drain base groove.
- Install the oil pan drain base onto the oil pan, and temporarily install and tighten the oil drain bolt.
- Apply a locking agent to the oil pan drain base mounting bolt threads.
- Install and tighten the oil pan drain base mounting bolt to the specified torque.

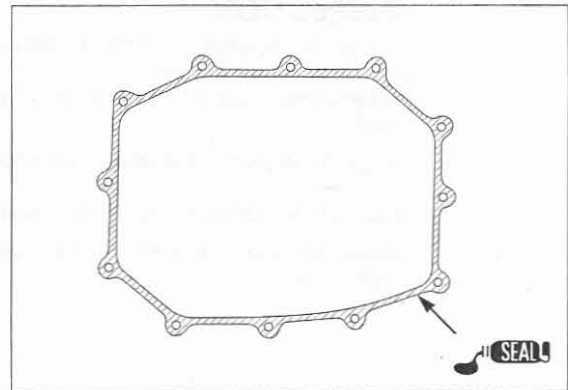
TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)



Clean the oil pan mating surface thoroughly.

Do not apply more sealant than necessary.

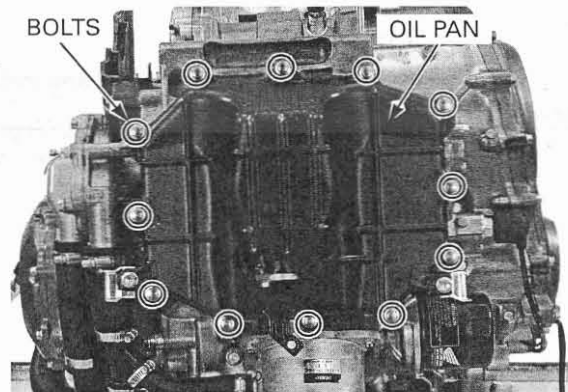
Apply sealant (Three Bond 1207B or an equivalent) to the mating surface.



Install the oil pan onto the lower crankcase.
Install the oil pan SH flange bolts.
Tighten the bolts in a crisscross pattern in two or three steps.

Install the exhaust pipe (page 3-36).
Fill the crankcase with the recommended oil (page 4-22).

After installation, check that there are no oil leaks.



OIL PUMP

REMOVAL

Drain the engine oil (page 4-22).
Remove the clutch (page 10-16).

To gain access to the oil pump driven sprocket bolt, first remove the oil pan.

Remove the bolt, washer and oil pump driven sprocket.

