

## GENERAL INFORMATION

### CRANKCASE/CRANKSHAFT/BALANCER/PISTON/CYLINDER:

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Crankcase 7 mm bolt	12	7	18 (1.8, 13)	
8 mm bolt	6	8	24 (2.4, 17)	
9 mm bolt (main journal bolt)	10	9	See page 13-21	NOTE 4
Lower crankcase sealing bolt	1	22	59 (6.0, 43)	NOTE 2
Lower crankcase socket bolt	1	10	12 (1.2, 9)	NOTE 2
Lower crankcase sealing bolt	1	20	29 (3.0, 22)	NOTE 2
Lower crankcase socket bolt	1	8	23 (2.3, 17)	NOTE 2
Connecting rod bolt (new bolt)	8	8	See page 13-21	NOTE 4
Connecting rod bolt (retightening)	8	8	See page 13-12	NOTE 4

### ELECTRIC STARTER:

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Starter motor terminal nut	1	6	12 (1.2, 9)	

### LIGHTS/METERS/SWITCHES:

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Oil pressure switch	1	PT 1/8	12 (1.2, 9)	NOTE 1
Oil pressure switch wire terminal screw	1	4	2.0 (0.2, 1.4)	
Neutral switch	1	10	12 (1.2, 9)	