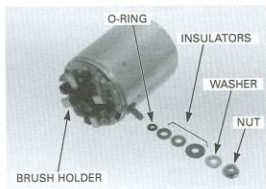
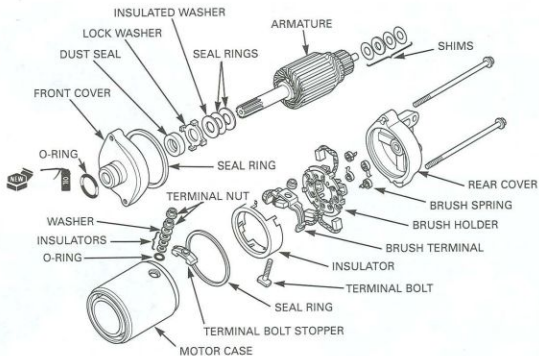


Remove the following:

- Nut
- Washer
- Insulators
- O-ring
- Brush holder assembly
- Brush/terminal



ASSEMBLY



Install the brushes into the brush holder.
Install the cable terminal and brush holder into the rear cover, aligning the holder tab with the rear cover groove.

Align the terminal holder boss with the groove in the motor case.

