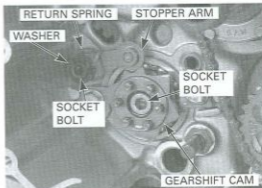


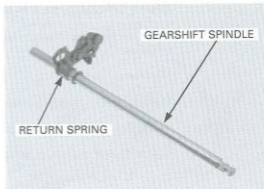
Remove the following:

- Stopper arm socket bolt
- Stopper arm
- Return spring
- Washer
- Dowel pins
- Socket bolt
- Gearshift cam



### GEARSHIFT LINKAGE INSPECTION

Check the gearshift spindle for wear, damage or bending.  
Check the return spring for fatigue or damage.



### SHIFT FORK/SHIFT DRUM

#### REMOVAL

Separate the crankcase halves (page 11-3).

Remove the shift drum bearing set plate bolt/washer.

Remove the shift fork shaft and shift forks.

*Align the dowel pin on the shift drum center with the wide groove on the gearshift cam.*

