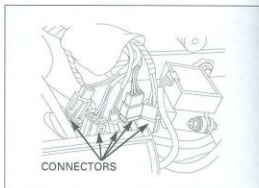


ENGINE REMOVAL/INSTALLATION

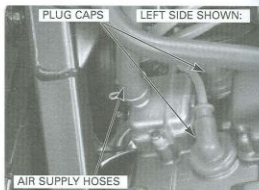
- crank pulse generator 2P connector
- regulator/rectifier 3P/4P connector
- speed sensor 3P connector
- oil pressure/neutral switch 2P connector
- side stand switch 2P connector



Install the ignition coil caps.
Connect the PAIR air supply hoses to the reed valve covers.

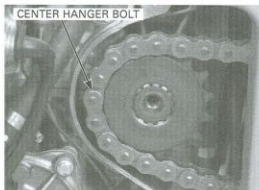
Pour recommended engine oil up to the proper level (page 3-12).

Fill the cooling system with recommended coolant and bleed the air (page 6-4).



DRIVE SPROCKET INSTALLATION

Install the drive chain on to the sprocket.
Install the drive sprocket to the counter shaft with the punch mark facing out and align the teeth of the drive sprocket and counter shaft.



Install the the washer and tighten the special bolt to the specified torque.

TORQUE: 54 N·m (5.5 kgf·m, 40 lbf·ft)

