Turn the crankshaft clockwise 1/2 turn (180°), align the index line on the ignition pulse generator rotor so that it is facing up as shown.

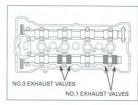


Record the clearance for each valve for reference in shim selection if adjustment is required.

Check the valve clearance for the No.1 and No.3 cylinder exhaust valves using a feeler gauge.

## VALVE CLEARANCE:

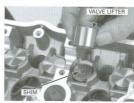
EX: 0.25 ± 0.03 mm (0.010 ± 0.001 in)



## ADJUSTMENT

Remove the camshaft (page 8-6).

Remove the valve lifters and shims.



- Shim may stick to the inside of the valve lifter. Do not allow the shims to fall into the crankcase.
- Mark all valve lifters and shims to ensure correct reassembly in their original locations.
- The valve lifter can be easily removed with a valve lapping tool or magnet.
- The shims can be easily removed with a tweezers or magnet.

Clean the valve shim contact area in the valve lifter with compressed air.

