

Fig. 13-9 ① Bearing driver

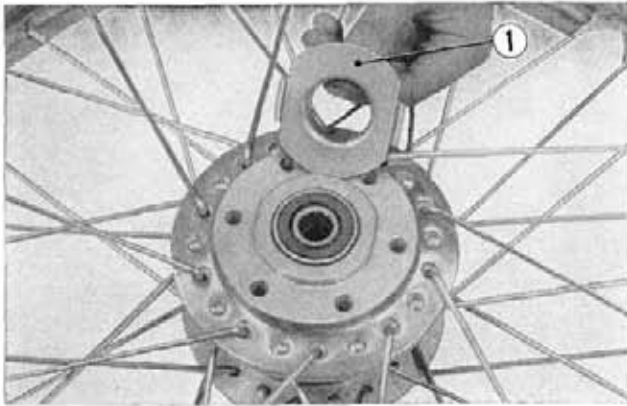


Fig. 13-10 ① Gear box retainer

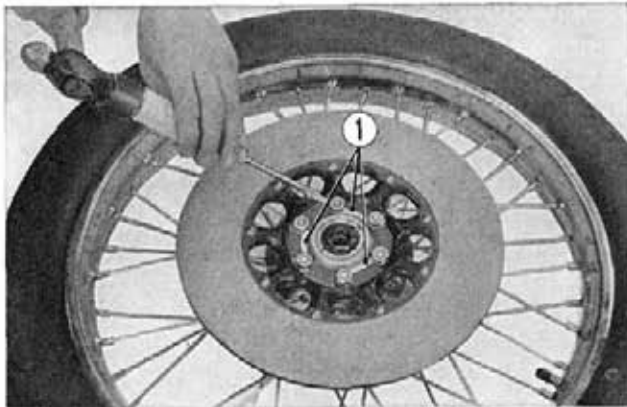


Fig. 13-11 ① Tongued washer

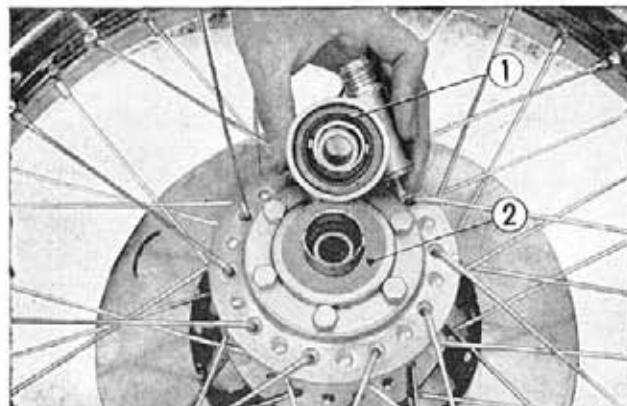


Fig. 13-12 ① Speedometer gear box  
② Gear box retainer

- ber, leather or plastic hammer) to force the remaining to section into position. Avoid using tire irons or screw drivers for this operation as inner tube punctures will result due to pinching with the tool.
- h. Insert the valve core and over inflate the standard pressure by approximately 10 psi. This will help to properly seat the tire beads into the rim. Inspect for proper tire bead seating and deflate the tire. Reinflate to the correct specified pressure 28.5 lb/in<sup>2</sup> (2.0 kg/cm<sup>2</sup>), and tighten the valve stem retaining nut lightly.
  - i. Recheck the tire pressure and install the valve stem cap.
2. Drive the wheel bearing into the wheel using a bearing driver (Tool No. 07949~3000100). (Fig. 13-9)
  3. Install the dust seal into the front wheel bearing retainer, mount the front wheel bearing retainer into the wheel hub.
  4. Align the gear box retainer to the cutout in the wheel hub and install the gear box retainer cover from above, and install the six disc mounting bolts. Mount the disc of the opposite side and fix in place with the nuts. (Fig. 13-10)
- Note:** New tongued washers should be used and the tab on the washers bent up to lock. (Fig. 13-11)
5. Insert the front axle through the speedometer gear box from the right side and tighten the front axle nut. (Fig. 13-12)
  6. Mount the front wheel on the front forks and mount the axle holders and tighten the setting nuts.