

2-3 ENGINE INSTALLATION

1. Mount the engine from the right side and position it in the proper location.
2. Install the hanger bolts and nuts and exercise care that the ground cable terminal is installed together with the engine rear upper bolt (Fig. 2-7). The hanger plate and the stop switch stay are also mounted with the hanger bolts.

3. Connect all the wirings and cables.
4. Connect the drive chain, install the drive chain cover and the gear change pedal.
5. Mount the oil tank, install the oil hoses and connect the oil hoses to the engine.

Note: When connecting the oil hoses, make sure that the oil delivery hose and the scavenge hoses are not any crossed.

6. Install the rear brake pedal and connect the stop switch spring (Fig. 2-8)
7. Connect the clutch cable to the clutch lever.
8. Install the clutch pedal and the clutch cover.
9. Mount the carburetors and install the air cleaner case.

10. Connect the throttle valves, the high tension cord caps and the tachometer cable.
11. Observe the installation of the Nos. 1 and 2, and Nos. 3 and 4 muffler bands. Install the exhaust mufflers. (Fig. 2-9)

12. Mount the fuel tank and connect the fuel tubes.
13. Add engine oil into the oil tank. (refer to page 178)

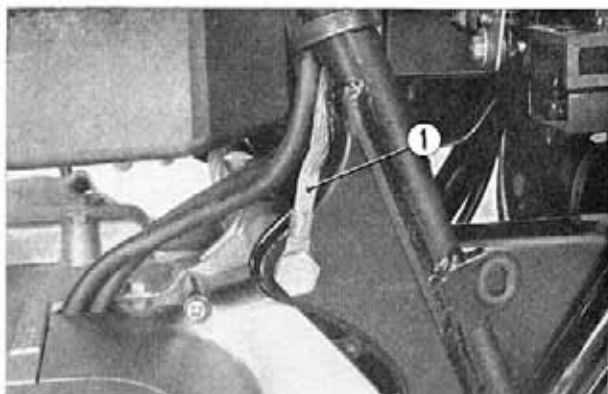


Fig. 2-7 ① Ground cable

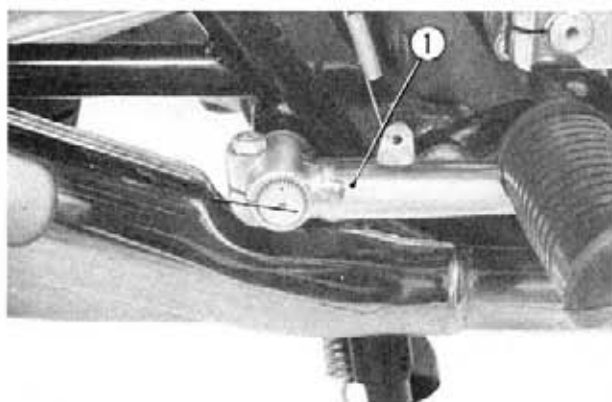


Fig. 2-8 ① Rear brake pedal

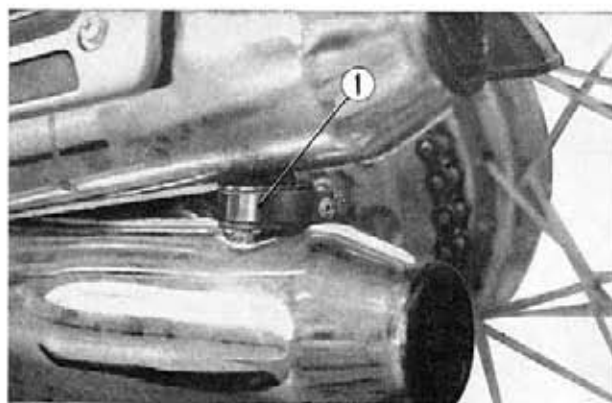


Fig. 2-9 ① Exhaust muffler band