



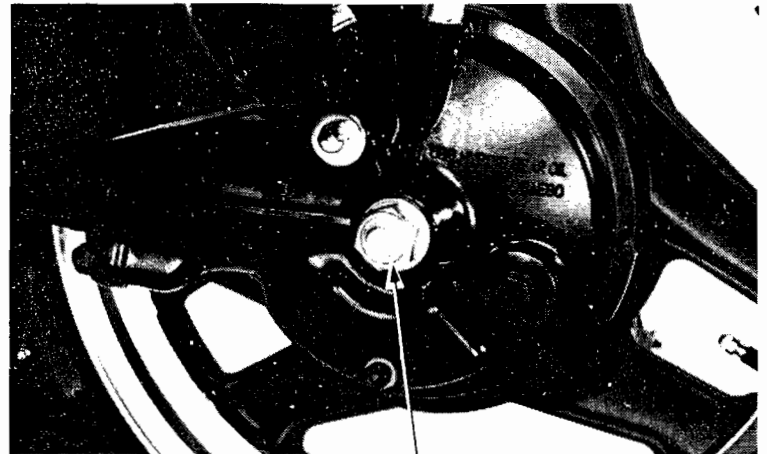
Insert the rear axle from the right side through the swing arm, side collar, brake panel, hub and final drive gear.

Tighten the axle nut.

TORQUE: 60–80 N·m
(6.0–8.0 kg-m, 43–58 ft-lb)

Tighten the final gear case attaching nuts.

TORQUE: 60–70 N·m
(6.0–7.0 kg-m, 43–51 ft-lb)



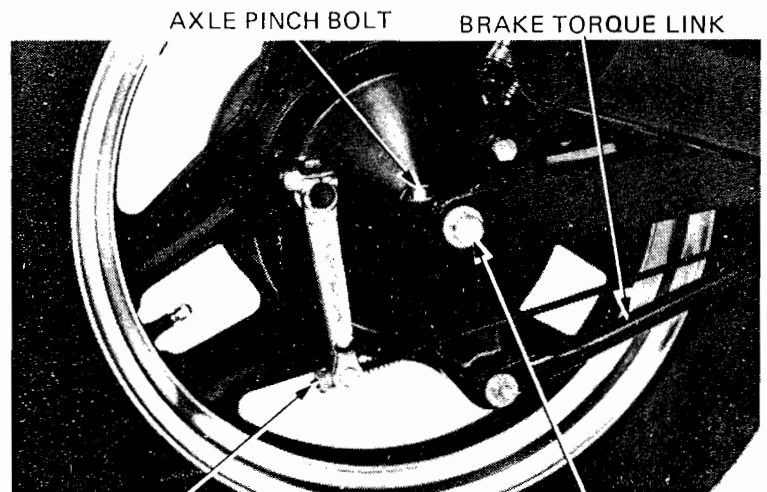
AXLE NUT

Tighten the axle pinch bolt.

TORQUE: 20–30 N·m
(2.0–3.0 kg-m, 14–22 ft-lb)

Place the brake rod through the brake arm pin and install the brake adjusting nut.

Connect the brake torque link to the brake panel with bolt, rubber washer, plain washer and nut. Install a new cotter pin. Adjust the rear brake (Page 3-11).



AXLE PINCH BOLT

BRAKE TORQUE LINK

BRAKE ADJUSTING NUT

REAR AXLE

REAR BRAKE

Remove the rear wheel (Page 15-3).
Remove the brake panel from the wheel hub.

BRAKE DRUM INSPECTION

Measure the brake drum I.D.

SERVICE LIMIT: 181 mm (7.13 in)

