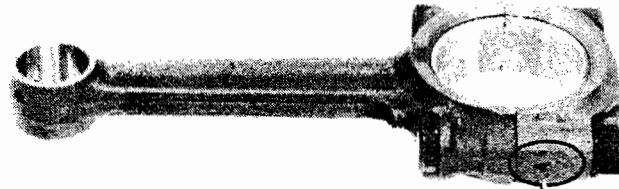




Before installing the connecting rods, make sure that the weight code combination is correct.

Factory set code

Available code



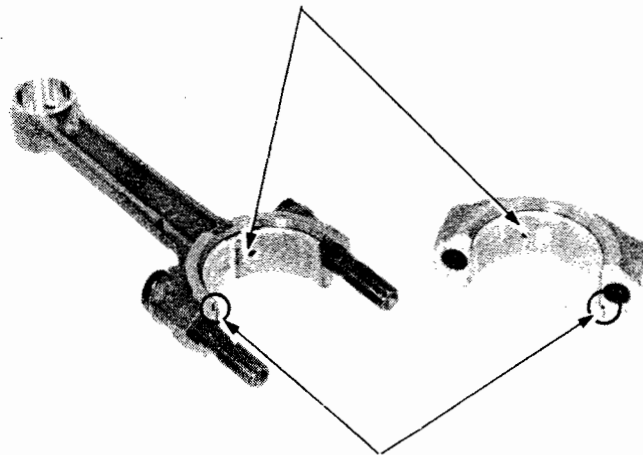
WEIGHT CODE

NOTE

Do not assemble the connecting rods which differ two ranks or more each other.

Align the boss on the bearing insert with the groove in the rod or cap and install the bearing inserts on the rods and caps.
Apply molybdenum disulfide grease to the bearing inserts.

GREASE (MOLYBDENUM DISULFIDE)

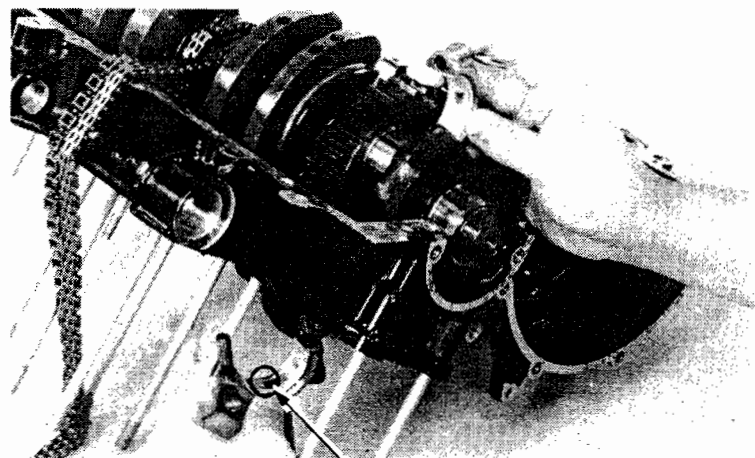


BOSSSES AND GROOVES

Install the connecting rods and bearing caps.

NOTE

- Be sure the connecting rods are installed in their correct positions and the oil holes point to the front.
- Cross reference the connecting rod and cap I.D. codes to insure correct assembly.



OIL HOLE