

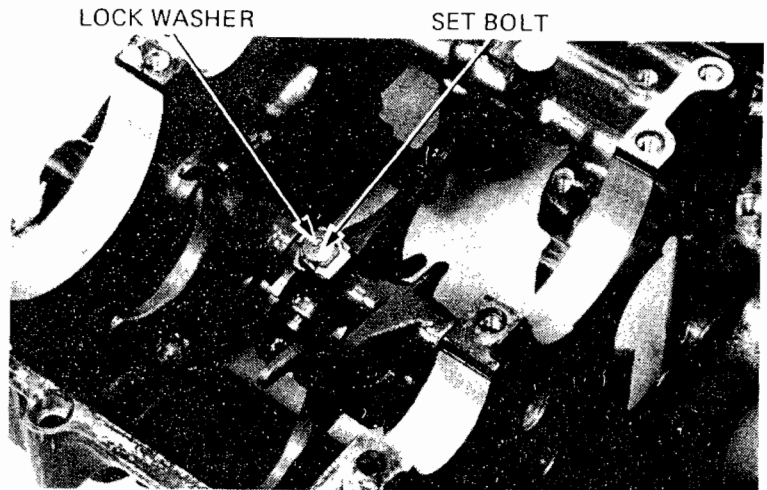


SHIFT FORKS AND SHIFT DRUM

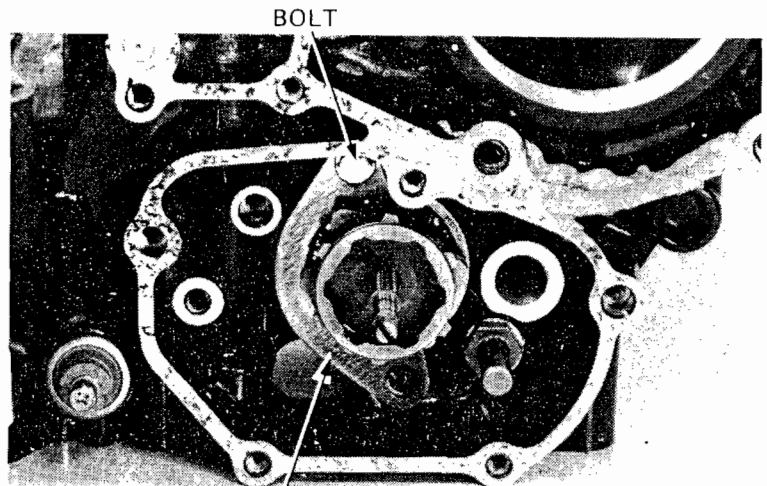
REMOVAL

Remove the required parts from the engine (Page 10-1) and separate the crankcase (Page 10-2).

Bend down the lock washer tabs and remove the center shift fork set bolt and lock washer.
Remove the shift fork shaft and shift forks from the lower crankcase.



Remove the bearing set plate bolt and the plate.
Remove the shift drum.



BEARING SET PLATE

INSPECTION

Check the shift fork shaft for scratches, scoring or evidence of insufficient lubrication.
Measure the O.D. of the shift fork shaft.

SERVICE LIMIT: 13.90 mm (0.547 in)

