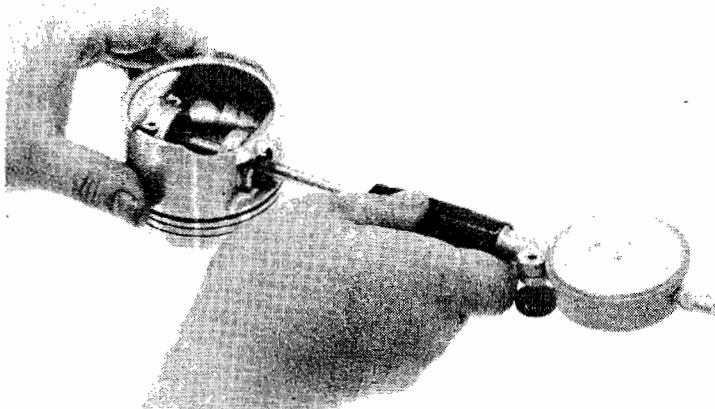




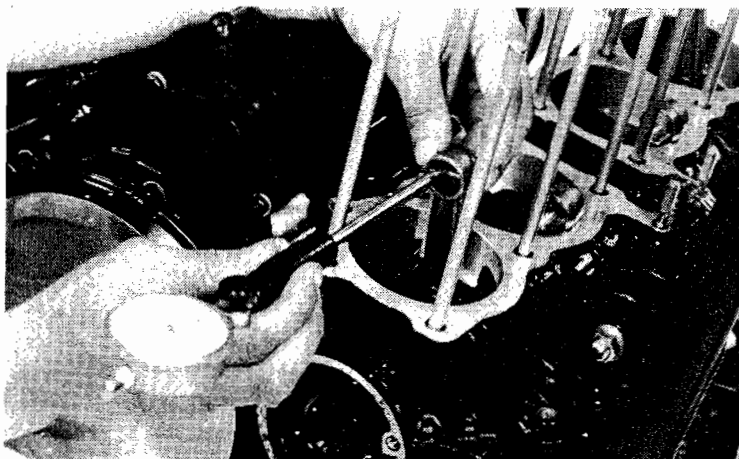
Measure the piston pin hole I.D.

SERVICE LIMIT: 17.05 mm (0.671 in)



Measure the connecting rod small end I.D.
(See Section 12 for replacement procedure)

SERVICE LIMIT: 17.07 mm (0.672 in)



Measure the piston pin O.D.

SERVICE LIMIT: 16.98 mm (0.669 in)

Determine the piston-to-piston pin clearance.

SERVICE LIMIT: 0.04 mm (0.002 in)

Determine the connecting rod-to-piston pin clearance.

SERVICE LIMIT: 0.06 mm (0.002 in)

