



Pull the cam chain guide slightly and push it forward, then lower the cylinder head.

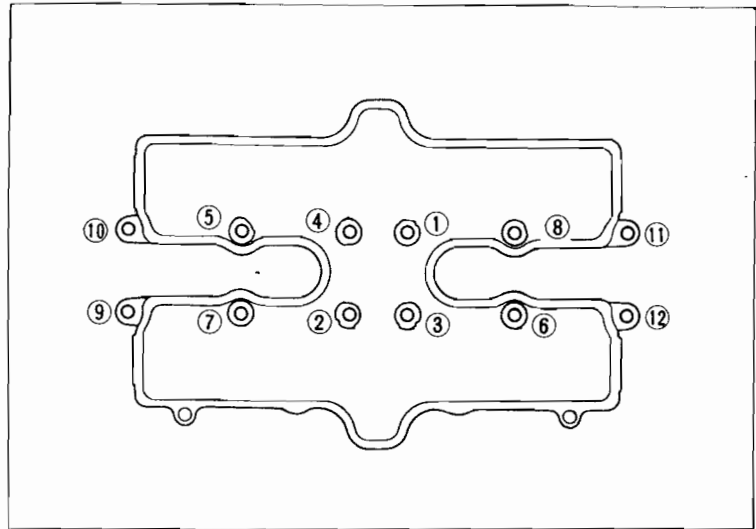
Set the cam chain guide properly and set the cylinder head.

Tighten the 12 cylinder head cap nuts in the sequence shown.

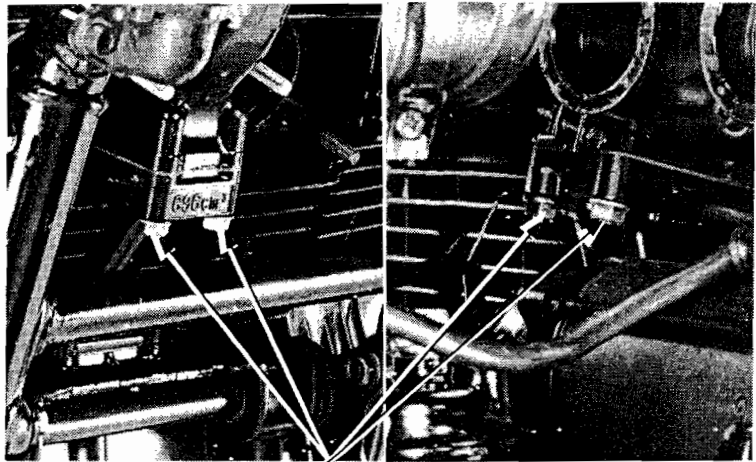
TORQUE: 26–30 N·m
(2.6–3.0 kg-m, 19–22 ft-lb)

NOTE

Apply molybdenum disulfide grease to the threads of the cylinder studs.



Tighten the front and rear cylinder head bolts.



BOLTS

Blow the oil pipe and oil control bolt with compressed air.

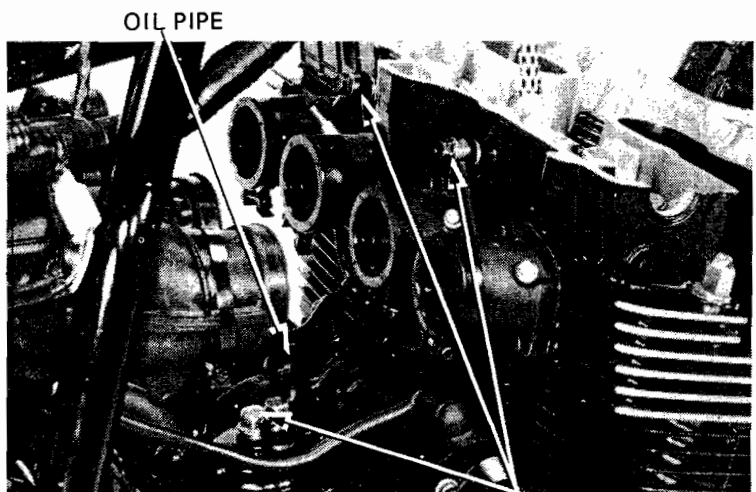
Make sure that the sealing washers are in good condition.

Install the oil pipe with oil bolts and sealing washers.

Tighten the oil bolts.

TORQUE:

- 7 mm bolt: 10–14 N·m
(1.0–1.4 kg-m, 7–10 ft-lb)
- 8 mm bolt: 12–16 N·m
(1.2–1.6 kg-m, 9–12 ft-lb)
- mm bolt: 16–20 N·m
(1.6–2.0 kg-m, 12–14 ft-lb)



OIL BOLTS

Install the carburetors and exhaust system.