

## NOTE

- Replace the bearings and races as a set.
- At installation, apply grease to all bearing surfaces.
- Check the steering head bearing preload (page 1-11) after torquing the stem nut.

## Requisite Service

- Fork removal/installation (page 10-6)
- Meter removal/installation (page 16-5)
- Handlebar removal/installation (page 10-2)

Procedure	Qty	Remarks
<b>Removal Order</b>		
(1) Brake hose joint mounting bolt	2	
(2) Brake hose joint	1	
(3) Steering stem nut	1	After removing, remove the fork tubes.
(4) Thrust washer	1	
(5) Ignition switch connector	1	Disconnect inside the headlight case (page 1-21).
(6) Top bridge assembly	1	
(7) Headlight/stay assembly	1	Support with a piece of wire so it does not hang from the cable or wire harness.
(8) Lock nut	1	Remove, after straightening the lock washer tabs.
(9) Lock washer	1	
(10) Steering head bearing adjustment nut	1	
(11) Dust seal	1	
(12) Steering stem	1	
(13) Upper bearing inner race	1	
(14) Upper bearing	1	
(15) Lower bearing	1	
(16) Lower bearing inner race	1	Replace if removed.
(17) Dust seal	1	• Use race remover attachment (07953-MJ10100) with driver (07953-MJ10200) for upper outer race removal.
(18) Upper bearing outer race	1	• Use race remover (07946-3710500) for lower outer race removal.
(19) Lower bearing outer race	1	
<b>Installation Order</b>		
(19) Lower bearing outer race	1	Replace as a set, if necessary.
(18) Upper bearing outer race	1	• Use attachment, 52 × 55 mm (07746-010400) and driver (07749-0010000) for lower outer race installation.
(17) Dust seal	1	
(16) Lower bearing inner race	1	• Use attachment, 42 × 47 mm (07746-0010300) and driver (07749-0010000) for upper outer race installation.
(15) Lower bearing	1	• Use steering stem driver (07946-MB00000) for lower inner race installation.
(14) Upper bearing	1	
(13) Upper bearing inner race	1	
(12) Steering stem	1	
(11) Dust seal	1	
(10) Steering head bearing adjustment nut	1	Installation: refer to section 18 of the Common Service Manual (Retainer-Type Ball Bearings).
(9) Lock washer	1	
(8) Lock nut	1	
(7) Headlight/Stay assembly	1	
(6) Top bridge assembly	1	
(5) Ignition switch connector	1	
(4) Thrust washer	1	
(3) Steering stem nut	1	Temporarily install fork and torque the nut.
(2) Brake hose joint	1	
(1) Brake hose joint mounting bolt	2	