

CAUTION

- Do not turn the camshaft before filling the de-foaming chamber.

NOTE

- Do not allow dust or dirt to enter the cylinder.

Requisite Service

- Fuel tank removal/installation (page 2-3)
- Ignition coil removal/installation (page 14-7)

Procedure		Q'ty	Remarks
	Camshaft Removal Order		Installation is in the reverse order of removal.
(1)	Crankcase breather tube	1	
(2)	No. 16 tube	1	Switzerland and Austria model only.
(3)	Cylinder head cover bolt	8	
(4)	Sealing washer	8	Install with the "UP" mark facing up.
(5)	Cylinder head cover	1	
(6)	Gasket	1	NOTE • To hold the gasket on the cylinder head cover, apply a small amount of adhesive to several points on the cover.
(7)	Cam chain guide bolt	4	
(8)	Oil pipe bolt/sealing washer	8/4	
(9)	Oil pipe	2	CAUTION • During removal and installation, do not bend the oil pipe.
(10)	Cam chain guide	1	
(11)	De-foaming chamber cover bolt	4	
(12)	De-foaming chamber cover	4	
(13)	Cam sprocket bolt	4	NOTE • Remove the two cam sprocket bolts first from both sprockets, turn the crankshaft clockwise, then remove the two other sprocket bolts.
(14)	Camshaft holder bolt	16	Camshaft removal (page 7-4)/Camshaft installation (page 7-5)
(15)	Camshaft holder	4	
(16)	Dowel pin/O-ring	10/2	
(17)	Camshaft	2	
(18)	Cam sprocket	2	
	Hydraulic Tappet Removal Order		Installation is in the reverse order of removal.
(19)	Rocker arm	16	
(20)	Rocker arm holder	4	
(21)	Dowel pin	8	
(22)	Hydraulic Tappet	16	Inspection (page 7-7), Installation (page 7-7)