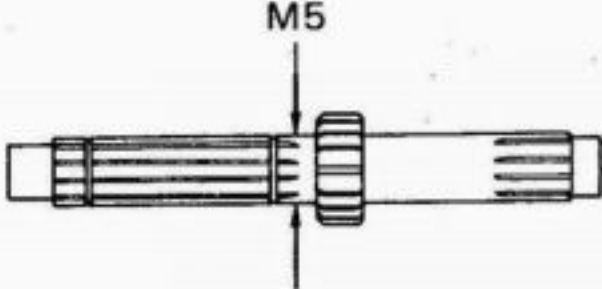
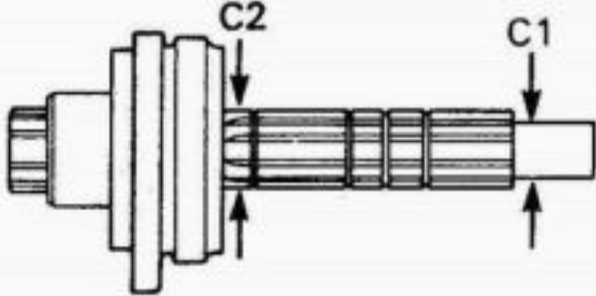


Unit: mm (in)

| Transmission | Item  | Standard                      | Service Limit |
|--------------|---|-------------------------------|---------------|
|              | Transmission gear I.D. M5   | 28.000-28.021 (1.1024-1.1032) | 28.04 (1.104) |
|              | C1  | 24.000-24.021 (0.9449-0.9457) | 24.04 (0.946) |
|              | C2, 3, 4  | 31.000-31.025 (1.2205-1.2215) | 31.04 (1.222) |
|              | Transmission gear bushing O.D. M5   | 27.959-27.980 (1.1007-1.1016) | 27.94 (1.100) |
|              | C2, 3, 4  | 30.950-30.975 (1.2185-1.2195) | 30.93 (1.222) |
|              | Transmission gear bushing I.D. M5   | 24.985-25.006 (0.9837-0.9845) | 25.03 (0.985) |
|              | C2  | 27.985-28.006 (1.1018-1.1026) | 28.03 (1.104) |
|              | Gear-to-bushing clearance at M5 gear  | 0.020-0.062 (0.0008-0.0024)   | 0.10 (0.004)  |
|              | C2, 3, 4  | 0.025-0.075 (0.0010-0.0030)   | 0.11 (0.004)  |
|              | Mainshaft O.D. at M5 gear   | 24.959-24.980 (0.9826-0.9835) | 24.94 (0.982) |
|              |    |                               |               |
|              | Countershaft O.D. at C1 gear  | 19.987-20.000 (0.7869-0.7874) | 19.97 (0.786) |
|              | C2 gear   | 27.967-27.980 (1.1011-1.1016) | 27.94 (1.100) |
|              |  |                               |               |
|              | Gear-to-shaft clearance   | —                             | —             |
|              | Gear bushing-to-shaft clearance at M5 gear  | 0.005-0.047 (0.0002-0.0019)   | 0.08 (0.003)  |
|              | C2  | 0.005-0.039 (0.0002-0.0015)   | 0.08 (0.003)  |
|              | Shift fork claw thickness (L)   | 6.43-6.50 (0.253-0.256)       | 6.1 (0.24)    |
|              | (C)   | 6.43-6.50 (0.253-0.256)       | 6.1 (0.24)    |
|              | (R)   | 6.43-6.50 (0.253-0.256)       | 6.1 (0.24)    |
|              | Shift fork I.D. (L)   | 14.000-14.021 (0.5512-0.5520) | 14.04 (0.553) |
|              | (C)   | —                             | —             |
|              | (R)   | 14.000-14.021 (0.5512-0.5520) | 14.04 (0.553) |
|              | Shift fork shaft O.D.   | 13.966-13.984 (0.5498-0.5505) | 13.90 (0.547) |