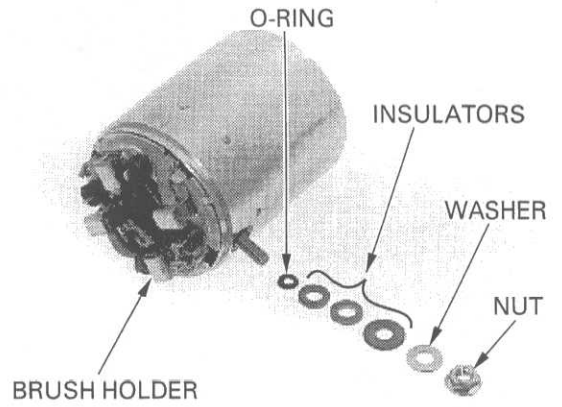
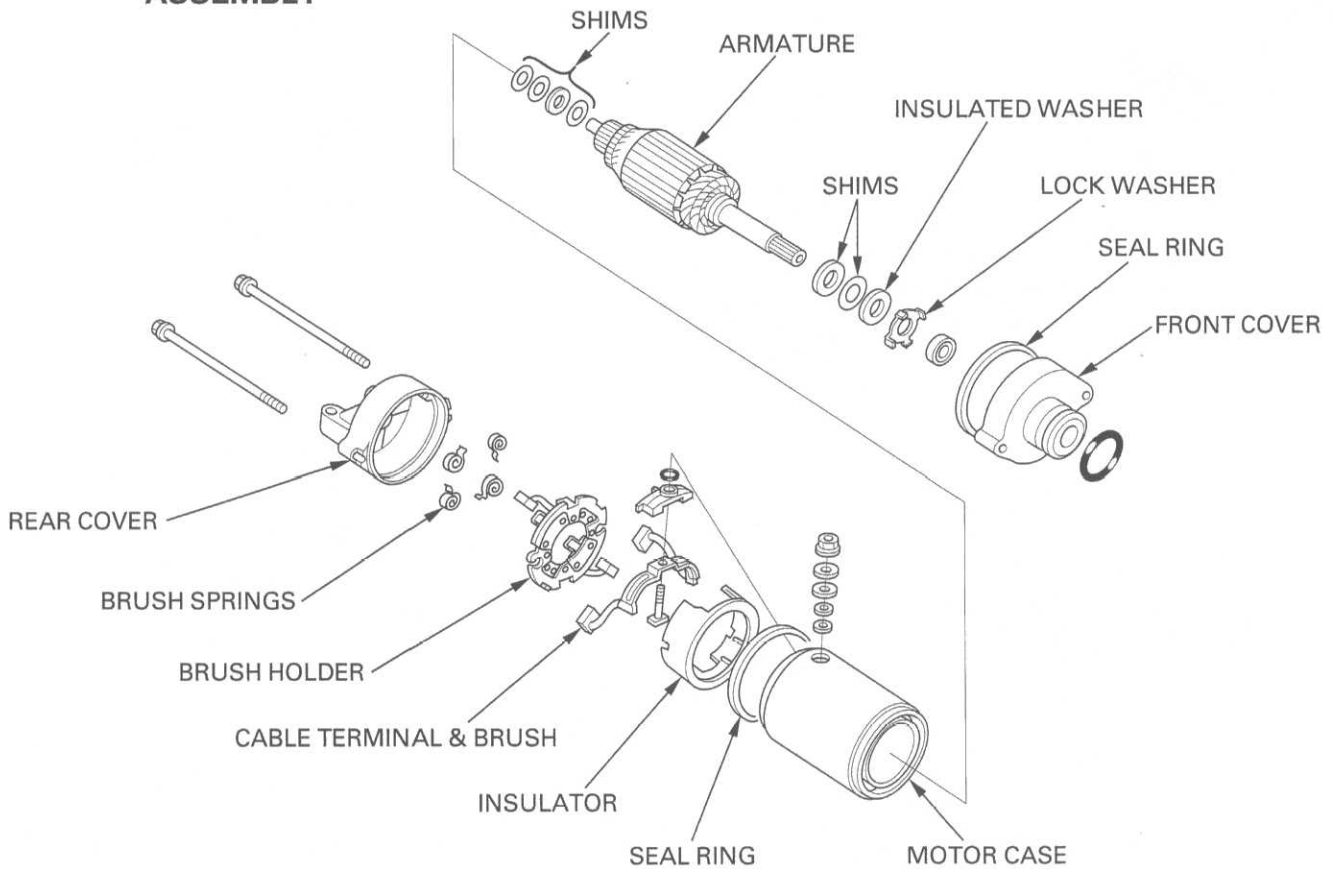


Remove the following:

- Nut
- Washer
- Insulators
- O-ring
- Brush holder assembly
- Brush/terminal



ASSEMBLY



Set the brushes on the brush holder.
Install the brush holder onto the motor case.

Align the terminal of the brush holder with the motor case insulator.

