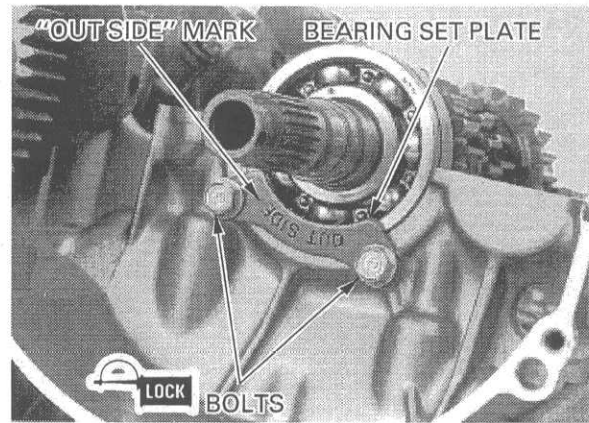


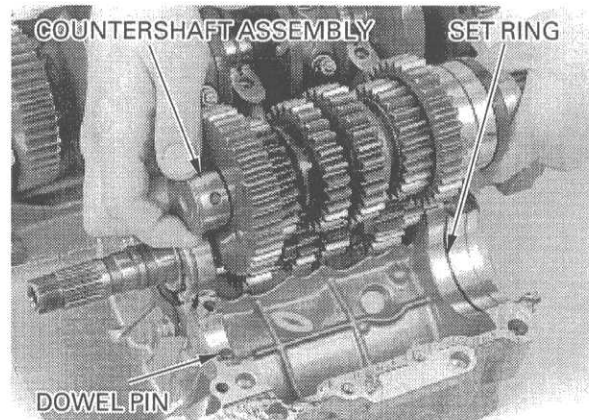
CRANKSHAFT/TRANSMISSION

Install the mainshaft set plate with its "OUT SIDE" mark facing out.
Apply a locking agent to the set plate bolt threads.
Install and tighten the set plate bolts.



Install the dowel pin and bearing set ring on the upper crankcase.

Install the countershaft by aligning the countershaft bearing set ring with the groove on the countershaft bearing, and aligning the bearing cap hole with the dowel pin.



After installation, check for smooth transmission operation.

Assemble the crankcase halves (page 11-11).

