

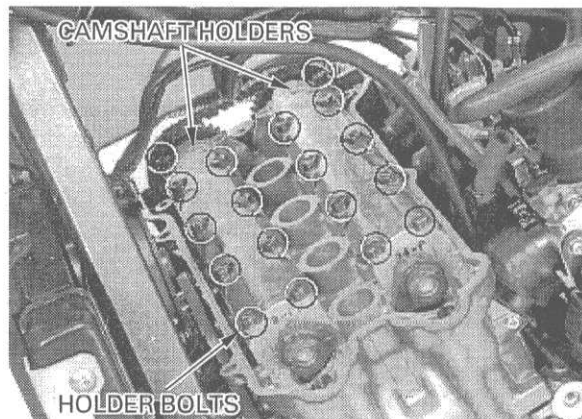
CYLINDER HEAD/VALVES

Install the camshaft holders and tighten the bolts in a crisscross pattern in 2–3 steps.

NOTE:

Do not rotate the camshaft when using plastigauge.

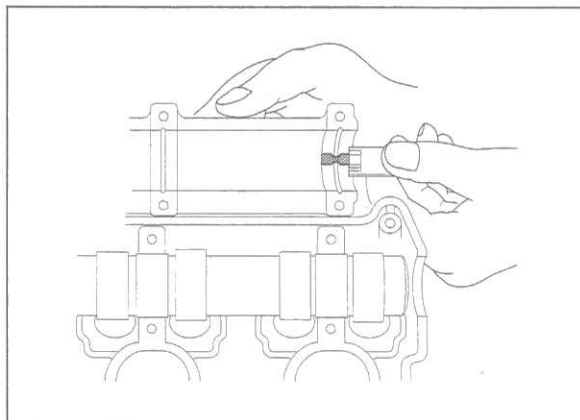
TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)



Remove the camshaft holders and measure the width of each plastigauge. The widest thickness determines the oil clearance.

SERVICE LIMIT: 0.10 mm (0.004 in)

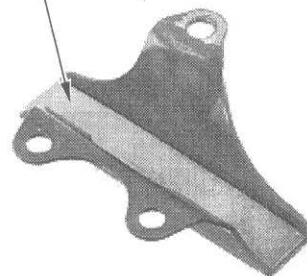
When the service limits are exceeded, replace the camshaft and recheck the oil clearance. Replace the cylinder head and camshaft holders as a set if the clearance still exceeds the service limit.



CAM CHAIN GUIDE B

Inspect the cam chain slipper surface of the cam chain guide B for wear or damage.

CAM CHAIN GUIDE B



CYLINDER HEAD REMOVAL

Remove the following:

- Exhaust system (page 2-5)
- Carburetor (page 5-8)
- Radiator (page 6-9)
- PAIR control valve (page 5-7)
- Thermostat (page 6-6)
- Camshaft (page 8-6)

Remove the cam chain tensioner slider mounting cap nut and sealing washer.

