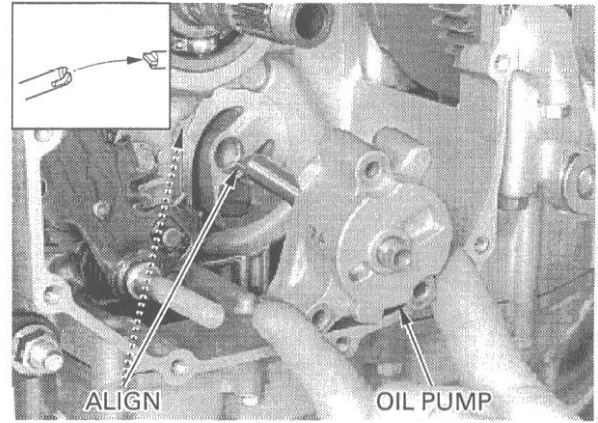
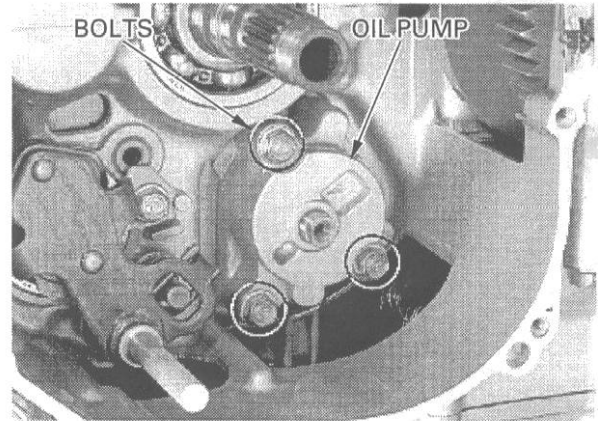


INSTALLATION

Install the oil pump into the crankcase while aligning the pump shaft lug with the water pump shaft groove.

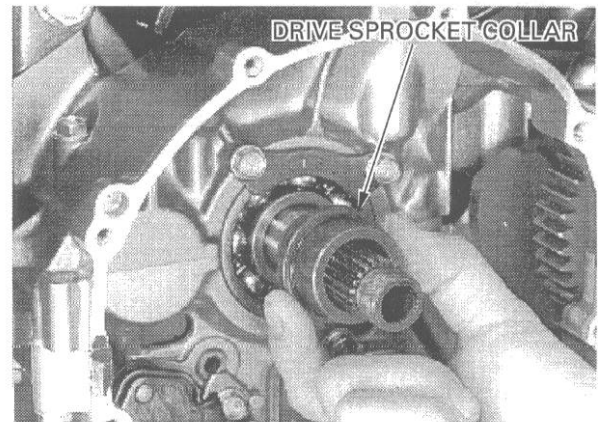


Install and tighten the three flange bolts securely.



Apply oil to the oil pump drive sprocket collar, drive sprocket and drive chain.

Install the drive sprocket collar onto the mainshaft.



Align the flat surfaces of the driven sprocket with the oil pump drive shaft end.

Install the drive/driven sprocket and drive chain as an assembly with the "OUT" mark on the driven sprocket facing out.

