

NOTE

- Bearings should always be replaced as a set- inner and outer races.
- Remove the fork, after loosening the steering stem nut.
- Check the steering head bearing preload (page 1-11) after torquing the stem nut.

REQUISITE SERVICE

- Front wheel removal/installation (page 11-4)
- Fork removal/installation (page 11-6)

PROCEDURE	Q'ty	REMARKS
<b>REMOVAL ORDER</b>		
(1) Steering stem nut	1	After removing, remove the fork.
(2) Washer	1	
(3) Ignition switch connector	2	Disconnect inside the headlight case (page 1-19).
(4) Top bridge	1	
(5) Headlight/Stay assembly	1	Support with a piece of wire so that they do not hang from the cables or wire harnesses.
(6) Lock nut	1	NOTE: • Remove, after straightening the lock washer tabs.
(7) Lock washer	1	
(8) Steering head bearing adjustment nut	1	
(9) Dust seal	1	
(10) Steering stem	1	
(11) Upper inner race	1	
(12) Upper bearing	1	
(13) Lower bearing	1	
(14) Lower inner race	1	Replace if they were removed. • Use race remover attachment (07953-MJ1000A) with driver (07949-3710001) and attachment, 37 x 40 mm (07746-0010200) for upper outer race removal. • Use race remover (07946-3710500) with driver (07949-3710001) and attachment, 37 x 40 mm (07746-0010200) for lower outer race removal.
(15) Dust seal	1	
(16) Upper outer race	1	
(17) Lower outer race	1	
<b>INSTALLATION ORDER</b>		
(17) Lower outer race	1	Replace as a set, if necessary. • Use attachment, 52 x 55 mm (07746-0010400) and driver (07749-0010000) for lower outer race installation. • Use attachment, 42 x 47 mm (07746-0010300) and driver (07749-0010000) for upper outer race installation. • Use steering stem driver (07946-MB00000) for lower inner race installation.
(16) Upper outer race	1	
(15) Dust seal	1	
(14) Lower inner race	1	
(13) Lower bearing	1	
(12) Upper bearing	1	Installation: refer to section 18 of the Common Service Manual (Retainer-Type Ball Bearings).
(11) Upper inner race	1	
(10) Steering stem	1	
(9) Dust seal	1	
(8) Steering head bearing adjustment nut	1	
(7) Lock washer	1	
(6) Lock nut	1	
(5) Headlight Stay assembly	1	
(4) Top bridge	1	
(3) Ignition switch connector	2	Connect them (page 1-19).
(2) Washer	1	
(1) Steering stem nut	1	Temporarily install fork and torque the nut.