

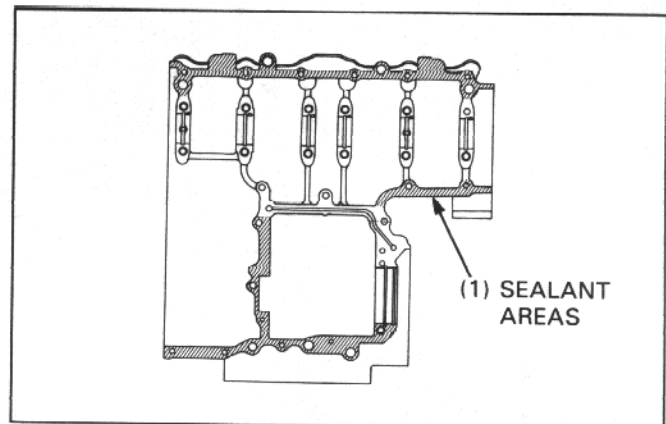
REQUISITE SERVICE

- Crankshaft/connecting rod installation (page 10-4)
- Transmission installation (page 10-8)

PROCEDURE		Q'ty	REMARKS
(1)	Oil orifice	2	Crankcase installation (see below)
(2)	Dowel pin	3	
(3)	Lower crankcase	1	
(4)	Lower crankcase bolt (6 mm)	13	
(5)	Lower crankcase bolt (8 mm)	12	
(6)	Lower crankcase bolt (8 mm x 65)	1	
(7)	Upper crankcase bolt (6 mm)	6	

CRANKCASE INSTALLATION

Apply a light but thorough coating of sealant to the upper crankcase mating surface except to the main bearing journal bolt mating areas and the oil passage area as shown.



Set the mainshaft and countershaft into neutral position first, then slide the C6 shifter gear onto the C2 gear (2nd gear position) as shown, to ease upper crankcase installation.

