

REQUISITE SERVICE

- Refer to Service Information (page 10-1)

PROCEDURE		Q'ty	REMARKS
REMOVAL ORDER			
(1)	Countershaft assembly	1	• Installation is in the reverse order of removal. At installation, align the bearing groove with the set ring and align the oil seal with the case groove.
(2)	Countershaft bearing set ring	1	
(3)	Mainshaft bearing set plate bolt	2	
(4)	Mainshaft bearing set plate	1	
(5)	Needle bearing	1	
(6)	Washer	1	
(7)	Mainshaft M2 gear/spline washer/M6 gear	—	
(8)	Mainshaft assembly	1	Remove after bending down the lock washer tab. Install and bend new lock washer tabs as shown.
(9)	Center shift fork bolt	1	
(10)	Lock washer	1	Install a new lock washer.
(11)	Shift fork shaft	1	At installation, face the shaft flattened surface side forward the drive sprocket.
(12)	Right shift fork	1	Install them with the identification marks (R: Right, C: Center, L: Left) facing forward the clutch side.
(13)	Center shift fork	1	
(14)	Left shift fork	1	
(15)	Shift drum bearing set plate bolt	1	Install with the bearing stopper near the outside.
(16)	Dowel pin	1	
(17)	Shift drum bearing set plate	1	
(18)	Shift drum bearing	1	
(19)	Shift drum	1	