

**REQUISITE SERVICE**

- Engine (page 7-2)
- Clutch/oil pump drive chain (page 9-4)
- Left crankcase cover (page 16-8)
- Starter motor (page 16-5)
- Oil pan (page 4-3)

PROCEDURE		Q'ty	REMARKS
(1)	Upper crankcase bolt (6 mm)	6	Bolts (2 psc/marked $\Delta$ on the crankcase) have sealing washers. Bolts (2 psc/marked $\Delta$ on the crankcase) have sealing washers. Bolts (12 psc) have sealing washers.
(2)	Lower crankcase bolt (6 mm)	13	
(3)	Lower crankcase bolt (8 mm)	13	
(4)	Lower crankcase	1	
(5)	Dowel pin	3	
(6)	Oil orifice	2	

**CRANKCASE BOLTS LOCATION**

Loosen all bolts in a gradual, crisscross pattern.  
Bolts location: as shown  
▲: bolt with a sealing washer  
Clean any liquid sealant off the crankcase mating surface.

