

NOTE

- Make sure the gearshift linkage can be operated properly after assembly.

REQUISITE SERVICE

- Right crankcase cover removal/installation (page 9-2)
- Clutch removal/installation (page 9-4, 9-8)

PROCEDURE		Q'ty	REMARKS
REMOVAL ORDER			• Installation is in the reverse order of removal.
(1)	Gearshift spindle joint bolt	1	At installation, align the punch marks on the joint and spindle.
(2)	Gearshift spindle joint	1	
(3)	Gearshift spindle	1	
(4)	Spindle return spring	1	
(5)	Washer	1	
(6)	Shifter collar	1	Assembly: as illustrated Install onto dowel pins properly, or shift to hard. Pawl orientation as shown.
(7)	Guide plate mounting bolt	2	
(8)	Guide plate/drum shifter assembly	—	
(9)	— guide plate	1	
(10)	— ratchet pawl	2	
(11)	— plunger	2	
(12)	— spring	2	
(13)	— drum shifter	1	
(14)	Collar	1	
(15)	Dowel pin	1	
(16)	Stopper arm spring	1	At installation, torque after applying a locking agent to bolt threads. At installation, align the drum center groove with the dowel pin.
(17)	Spring collar	1	
(18)	Stopper arm	1	
(19)	Washer	1	
(20)	Shift drum center bolt	1	
(21)	Shift drum center	1	
(22)	Dowel pin	1	