

NOTE

• Refer to section 10 of the Common Service Manual for piston and piston ring inspection.

**REQUISITE SERVICE**

- Engine removal/installation (page 7-2)
- Camshaft removal/installation (page 8-2)
- Cylinder head removal/installation (page 8-4)

	PROCEDURE	Q'ty	REMARKS
	<b>REMOVAL ORDER</b>		
(1)	Water joint bolt	3	<ul style="list-style-type: none"> <li>• Installation is in the reverse order of removal.</li> <li>• Install with the UP mark facing up and forward.</li> <li>• Install them with the IN mark facing to the intake side.</li> <li>• Install the top and second rings with the markings facing up.</li> <li>• Space the ring end gaps 120° apart.</li> <li>• Space the side rail gaps 20 mm (0.8 in) or more apart.</li> </ul>
(2)	Water joint	1	
(3)	O-ring	1	
(4)	Cylinder mounting bolt	1	
(5)	Cylinder	1	
(6)	Gasket	1	
(7)	Dowel pin	2	
(8)	Piston pin clip	8	
(9)	Piston pin	4	
(10)	Piston	4	
(11)	Piston top ring	4	
(12)	Piston second ring	4	
(13)	Piston oil ring set (side rails and spacer)	4	