

REQUISITE SERVICE

- Carburetor assembly (page 6-8)

PROCEDURE		Q'ty	REMARKS
Assemble No. 1 carb. with No. 2 carb..			No. 2 carburetor is the base carburetor.
(1)	Fuel joint pipe (2-way)/O-ring	1/2	
(2)	Air vent pipe (3-way)/O-ring	1/2	
(3)	Air joint pipe (rubber)	1	
(4)	Thrust spring	1	
(5)	No. 1 carb. synchronization spring	1	
(6)	Front bracket	1	
(7)	Front bracket screw	4	The shorter. Do not tighten screws yet.
(8)	Fuel joint pipe (3-way)/O-ring	1/2	Onto the No. 2 carburetor.
(9)	Air joint pipe (3-way)/O-ring	1/2	Onto the No. 2 carburetor.
Assemble No. 3 carb. with No. 4 carb..			
(10)	Fuel joint pipe (2-way)/O-ring	1/2	
(11)	Air vent pipe (3-way)/O-ring	1/2	
(12)	Air joint pipe (rubber)	1	
(13)	Thrust spring	1	
(14)	No. 4 carb. synchronization spring	1	
(15)	Front bracket screw	2	The shorter. Do not tighten screws yet. Do not install two screws of the front bracket/choke cable holder yet.
Assemble No. 1/No. 2 carb. with No. 3/No. 4 carb..			
(16)	No. 3 carb. synchronization spring	1	
(17)	Rear bracket	1	
(18)	Rear bracket screw	8	Tighten them.
(19)	Front bracket screw	6	Tighten them.
(20)	Choke cable holder	1	Use two longer front bracket screws.
(21)	Bystarter arm	3	
(22)	Spring	1	
(23)	Bystarter arm shaft	1	
(24)	AVCV and PCV as an assembly	1	California Model Only
(25)	AVCV and PCV tube	—	California Model Only: page 6-12