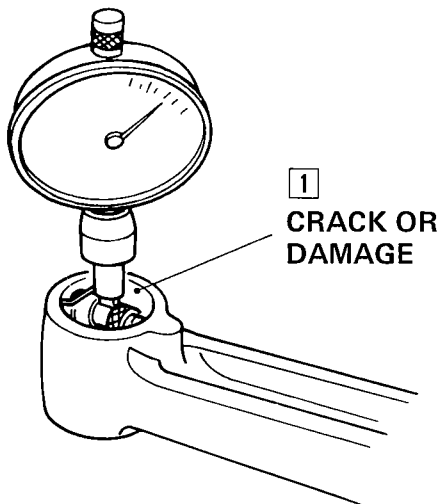
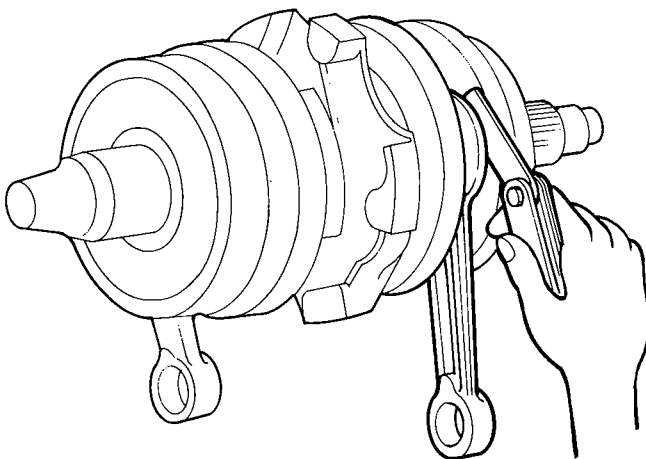


• CONNECTING ROD SMALL END I.D.



Standard	Service Limit
13.016 – 13.034 mm (0.51244 – 0.51323 in.)	13.08 mm (Replace) (0.515 in.)

• CONNECTING ROD BIG END SIDE CLEARANCE

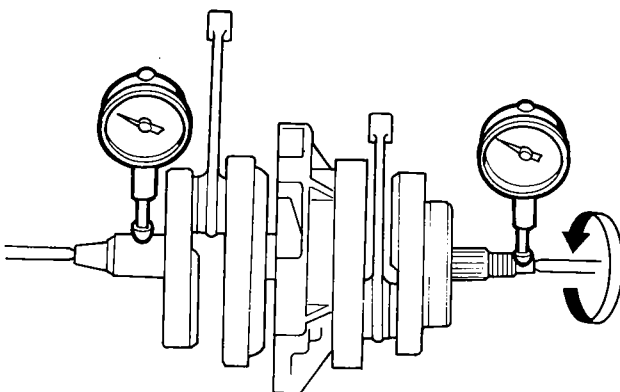


2

Replace the crankshaft with a new one if limit is exceeded.

Standard	Service Limit
0.10 – 0.40 mm (0.00394 – 0.01575 in.)	0.6 mm (Replace) (0.0236 in.)

• CRANKSHAFT RUNOUT



3

Divide T.I.R. by 2 to determine the actual runout.

Standard	Service Limit
0 – 0.03 mm (0 – 0.00118 in.)	0.1 mm (Replace) (0.00197 in.)