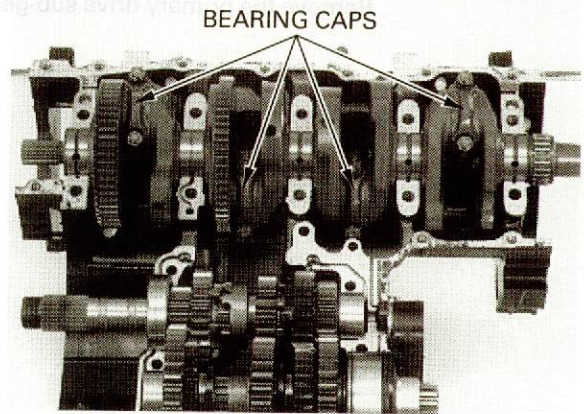


CRANKSHAFT

REMOVAL

Separate the crankcase halves (page 11-3).

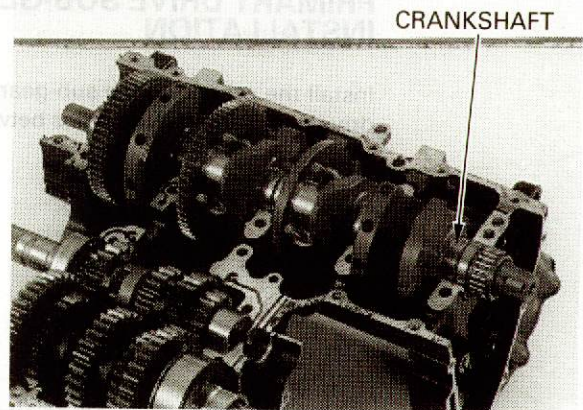
Remove the connecting rod bearing cap nuts and bearing caps.



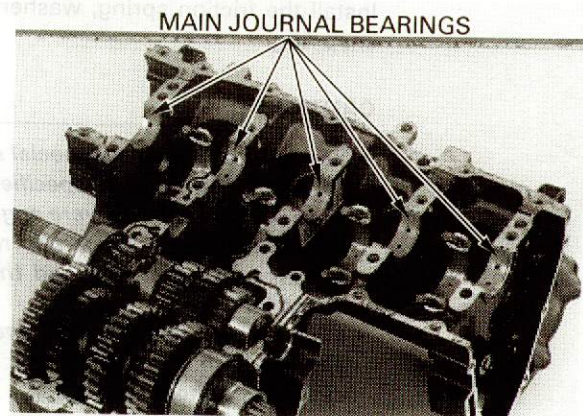
CAUTION:

Before removal, position all the pistons at TDC (Top Dead Center) to prevent damaging the crankpin with the connecting rod bolt threads.

Remove the crankshaft.



Remove the main journal bearings from both the crankcases.



PRIMARY DRIVE SUB-GEAR REMOVAL

Remove the special snap ring, washer and friction spring.

