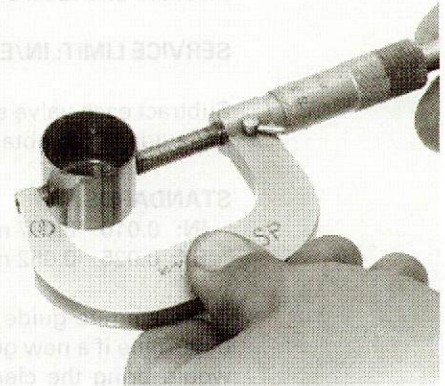


VALVE LIFTER

Inspect each valve lifter for scratches or abnormal wear.

Measure the each valve lifter O.D.

SERVICE LIMIT: 25.97 mm (1.022 in)

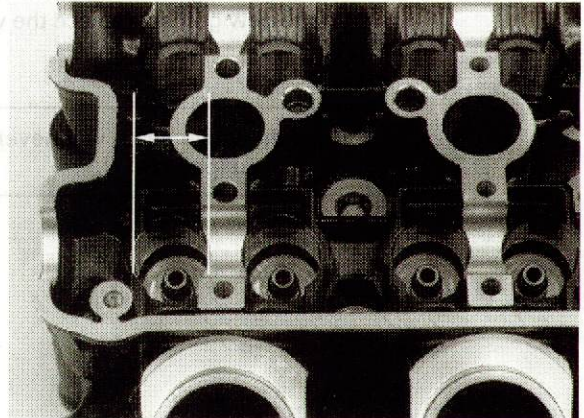


VALVE LIFTER BORE

Inspect each valve lifter bore for scratches or abnormal wear.

Measure the each valve lifter bore I.D.

SERVICE LIMIT: 26.04 mm (1.025 in)



VALVE/VALVE GUIDE

Inspect each valve for bending, burning or abnormal stem wear.

Check valve movement in the guide, measure and record each valve stem O.D.

SERVICE LIMITS:

IN: 4.965 mm (0.1955 in)

EX: 4.950 mm (0.1949 in)



Ream the guides to remove any carbon deposits before checking clearances.

Insert the reamer from the combustion chamber side of the head and always rotate the reamer clockwise.

TOOL:

Valve guide reamer 07984-MA60001

