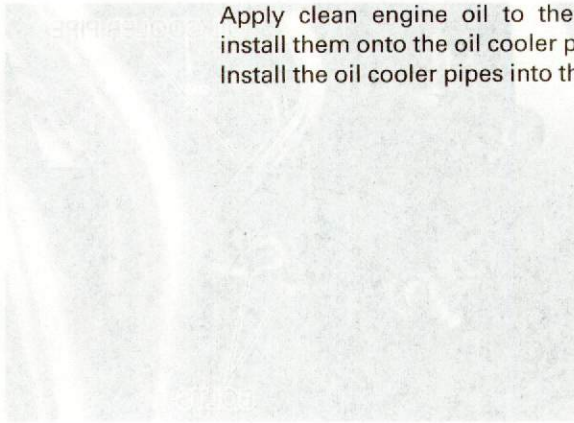


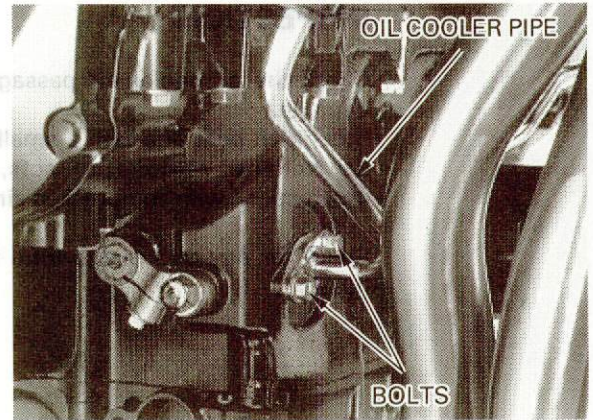
LUBRICATION SYSTEM



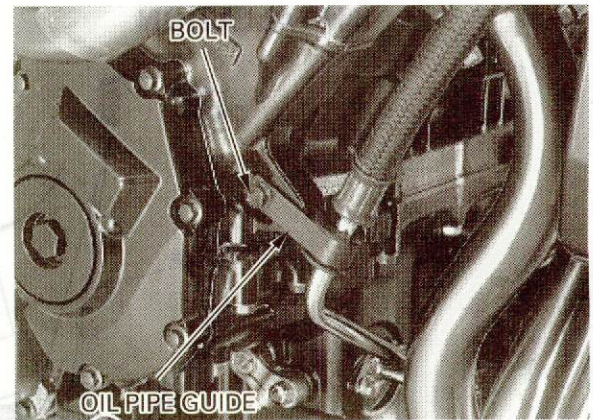
Apply clean engine oil to the new O-rings, and install them onto the oil cooler pipes. Install the oil cooler pipes into the lower crankcase.



Install and tighten the SH bolts.



Install the oil pipe guide to the cylinder block, and tighten the bolt.



Install the oil cooler onto the radiator brackets. Install and tighten the oil cooler mounting bolts.

CAUTION:

Do not cross thread or overtighten the oil cooler mounting bolts.

