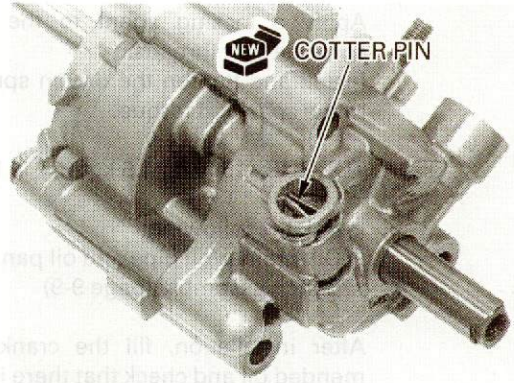
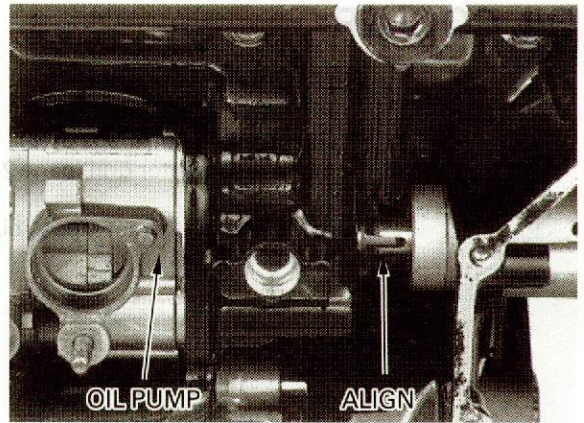
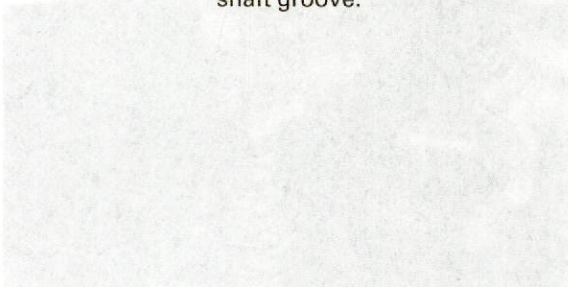


Hold the spring seat and install a new cotter pin. Bend the cotter pin securely as indicated in the illustration.

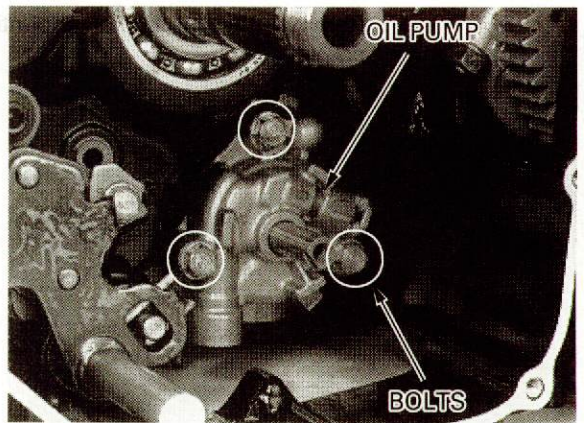
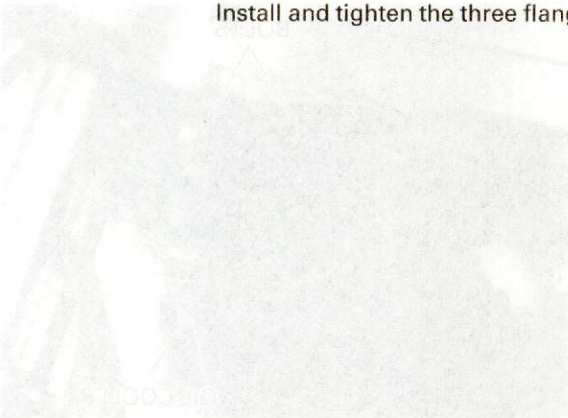


INSTALLATION

Install the oil pump into the crankcase while aligning the pump shaft lug with the water pump shaft groove.



Install and tighten the three flange bolt securely.



Apply oil to the clutch outer guide, oil pump drive sprocket, driven sprocket and drive chain.

Install the oil pump driven sprocket with its "OUT" mark facing outward.

Install the clutch outer guide, drive/driven sprocket and drive chain as an assembly.

