

## 1. In-motorcycle service items

Items to be serviced	Page
1. Oil filter and oil pump	22
2. Clutch	25
3. Gear shift mechanism	32

## 2. ENGINE REMOVAL AND INSTALLATION

### A. Engine Removal

- 1) With the aid of a suitable Hollow set wrench, loosen the bolt at the muffler band securing the muffler to the exhaust pipe joint. (Fig. 23)

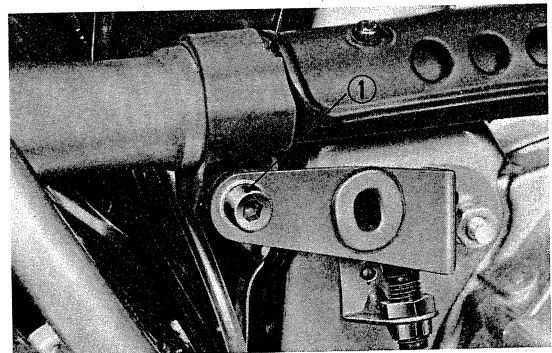


Fig. 23 ① Socket bolt

- 2) To disassemble the exhaust pipe, remove the two exhaust pipe retaining nuts. (Fig. 24)

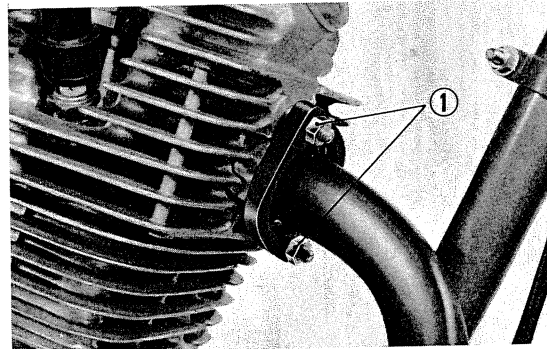


Fig. 24 ① 6mm hex. head nut

- 3) Separate the carburetor from the air cleaner.
- 4) Take out the seat.
- 5) Remove the fuel tank.
- 6) Remove the throttle valve from the carburetor. (Fig. 25)

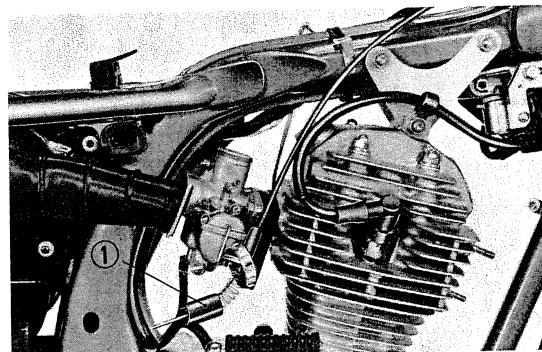


Fig. 25 ① Throttle valve