

### C. Reassembly

- 1) Inflate the tube with small amount of air and install the tire on the rim by forcing the bead of the tire on the inside of the rim (Fig. 105)

**Note:**

- After the tire has been assembled, inflate with air to about 1/3 the specified pressure and then tap the tire all around with a wooden hammer to relieve pinching of folds in the tube.
  - After assuring that the valve stem is in alignment with the wheel axle, tighten the stem lock nut, being careful not to cause leak around the stem.
- 2) Apply grease to the wheel ball bearings (# 6301R) and the inside of the wheel hub. Assemble distance collar and ball bearings into the wheel hub.

**Note:**

The ball bearings are equipped with a dust seal, therefore, make sure that it is installed in the proper direction.

(Fig. 106)

- 3) Assemble the brake cam into the front brake panel, hook the brake shoe springs on to the brake shoes and then assemble the brake shoes on the brake panel.
- 4) Install the brake arm.
- 5) Assemble the brake panel on the front wheel. Align the recessed section of the panel to the protruding section of the front fork. Assemble the oil seal and side collar on the side of the bearing retainer and then mount it on the front axle with a nut.
- 6) Connect the speedometer cable.
- 7) Connect the front brake cable to the brake arm and adjust the play in the brake lever.

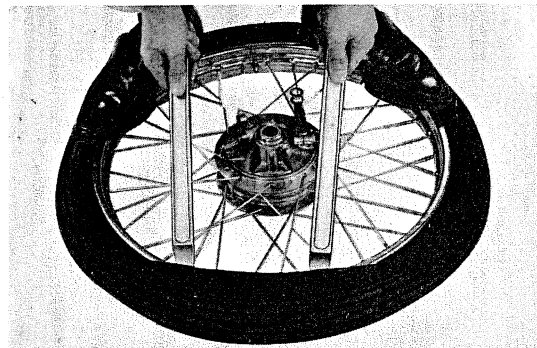


Fig. 105 Tire assembly

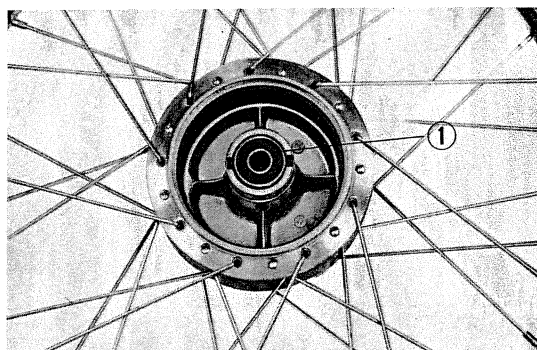


Fig. 106 ① # 6301R ball bearing

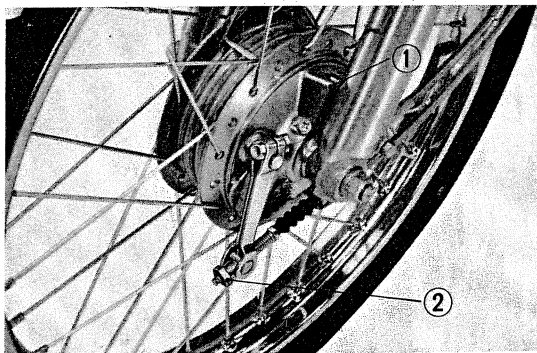


Fig. 107 Front brake wire adjustment  
① Recessed section of pannel ② Adjuster nut

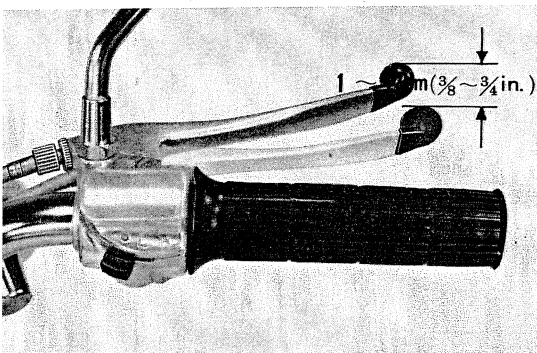


Fig. 108 Brake lever play  
① Adjuster nut ② Lock nut