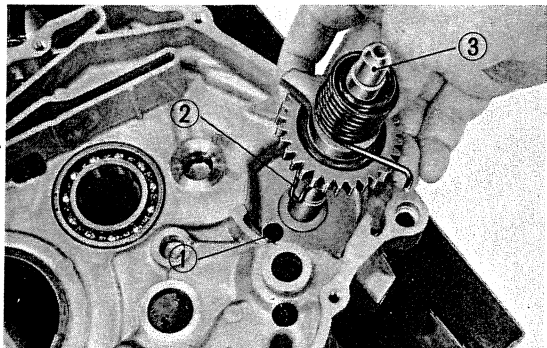
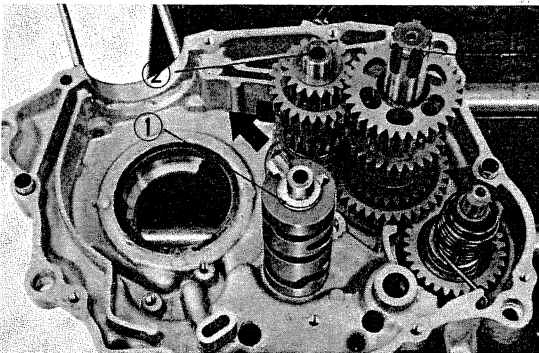


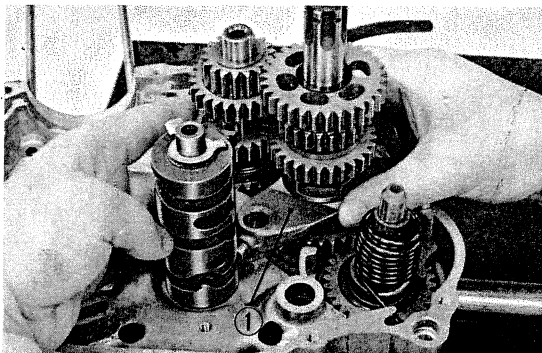
**Fig. 91** ① Shift fork guide shaft ② L. shift fork ③ 4×10 roller ④ Screwdriver



**Fig. 92 Kick starter installation**  
① Hole ② Spring ③ Kick starter spindle



**Fig. 93 Direction of drum installation**  
① Gear shift drum ② Main shaft ③ Counter shaft



**Fig. 94** ① R. shift fork

## B. Reassembly

1) Assemble right gear shift fork on the gear shift fork guide shaft. (Fig. 91)

### Note:

When installing the spring and 4×10 rollers on the guide shaft, use a thin screwdriver or other pointed tool to make the installation.

2) Assemble the kick starter spindle into the right crankcase. (Fig. 92)

### Note:

Insert one end of spring into the hole in the case and then hook the other end on the boss in the case.

3) Subassemble the main shaft and counter shaft, and then assemble the subassembly into the case. (Fig.93)

4) Install the gear shift drum

### Note:

If neutral switch rotor is positioned in the direction of the cylinder installation, the installation of gear shift fork will be simplified.

5) Assemble the right shift fork into the counter shaft top gear, raise the gear and then assemble guide pin into guide groove on the drum. (Fig. 94)